

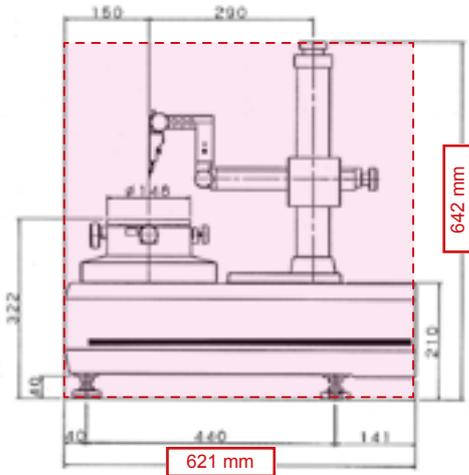
RONDCOM TOUCH
Table-Rotating Type

01 Compact Design

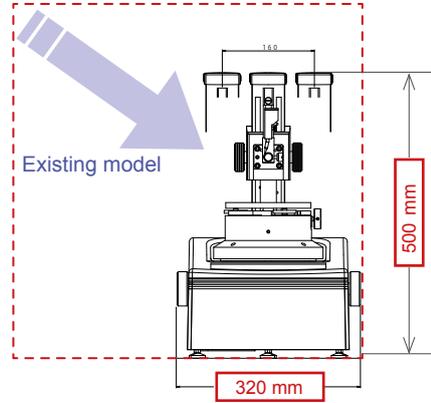
Width is 320 mm which is a 49% reduction and height is 500 mm which is a 22% reduction compared to our existing model.

Most compact in class!!

Existing model



RONDCOM TOUCH

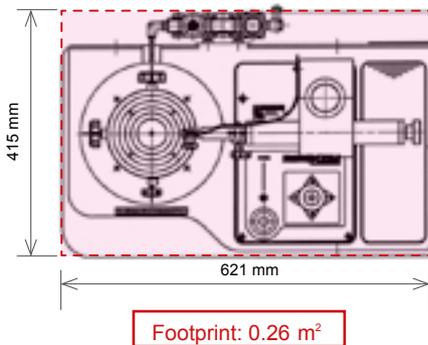


02 Small Footprint: 0.13m²

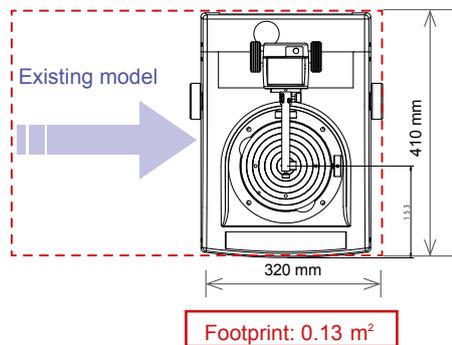
50% reduction of footprint compared to our existing model.

Most compact in class!!

Existing model



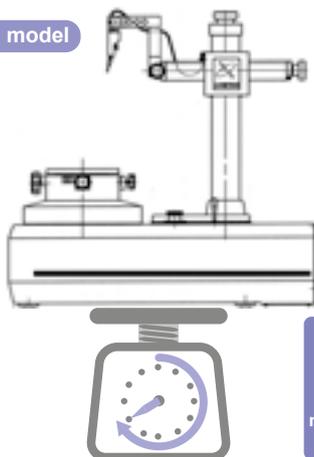
RONDCOM TOUCH



03 Lightweight Design – Achieved 1/4 of mass of existing model

Mass of the measuring unit is 26 kg which is a 78% reduction compared to our existing model.

Existing model



RONDCOM TOUCH

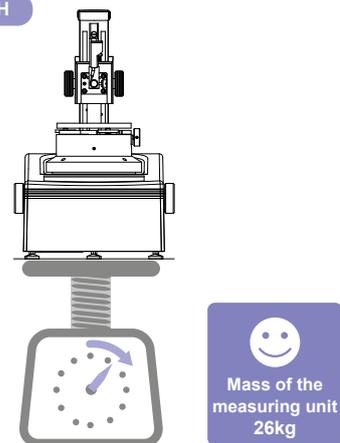


Table-Rotating
Compact Roundness Measuring Instrument

RONDCOM TOUCH



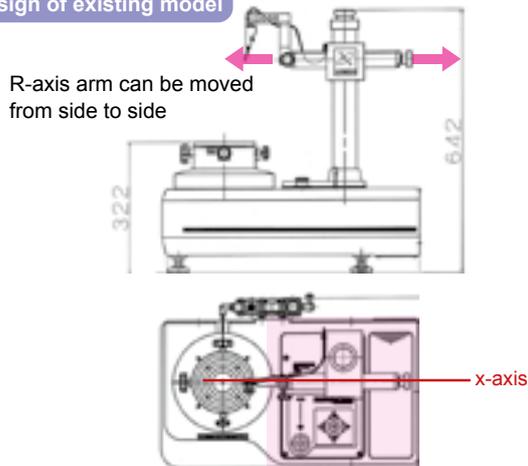
04 Movable Column Design (Patent pending)

Distinctive movable column design

World first!!

Patent pending

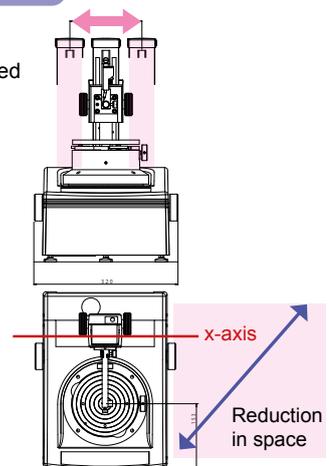
Design of existing model



Design of RONDCOM TOUCH

Z-axis column can be moved from side to side

The placement of X-axis behind the main base contributes to its compact design.

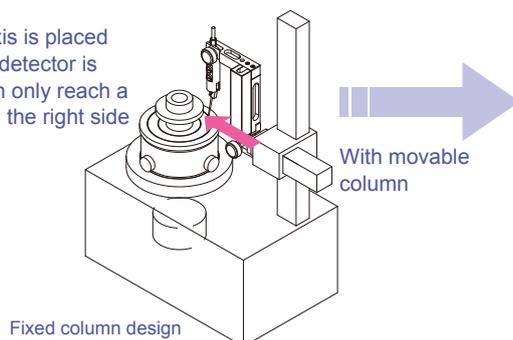


05 Advantages of the Movable Column Design

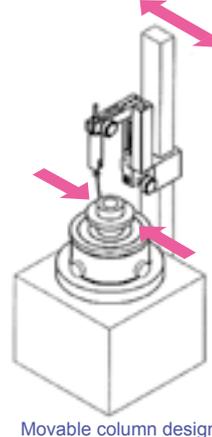
The movable column allows a detector to reach a workpiece from both right and left sides.

Patent pending

When the Z-axis is placed on the right, a detector is limited and can only reach a workpiece from the right side

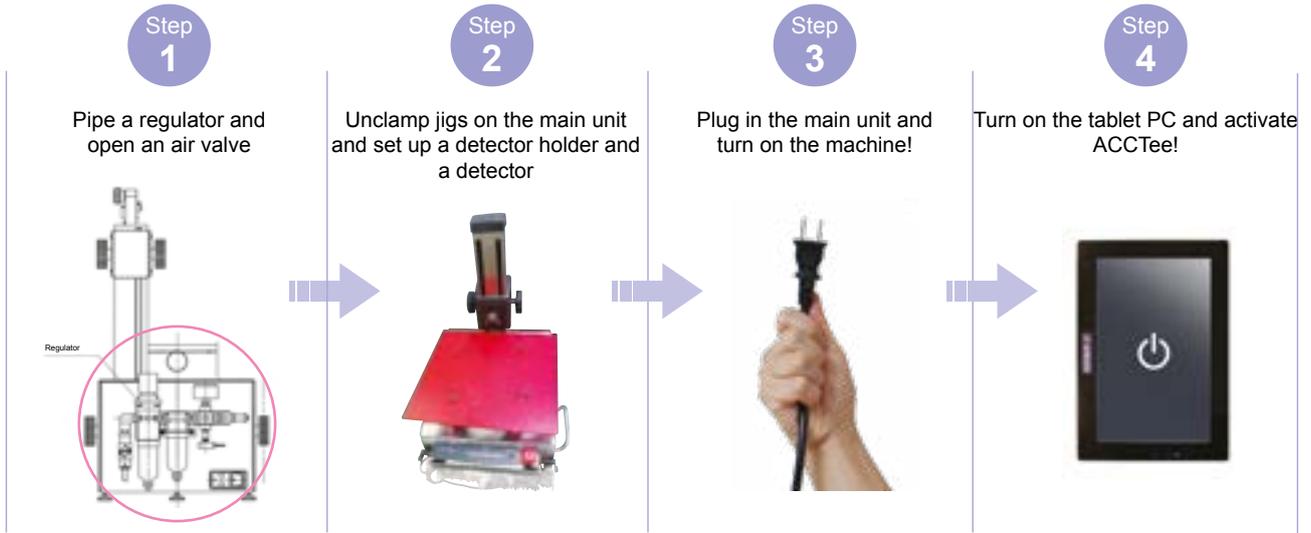


A detector can flexibly reach a workpiece!



※ Note: The pictures shown above are for illustration purposes only. Therefore, they are not accurate representations of RONDCOM TOUCH.

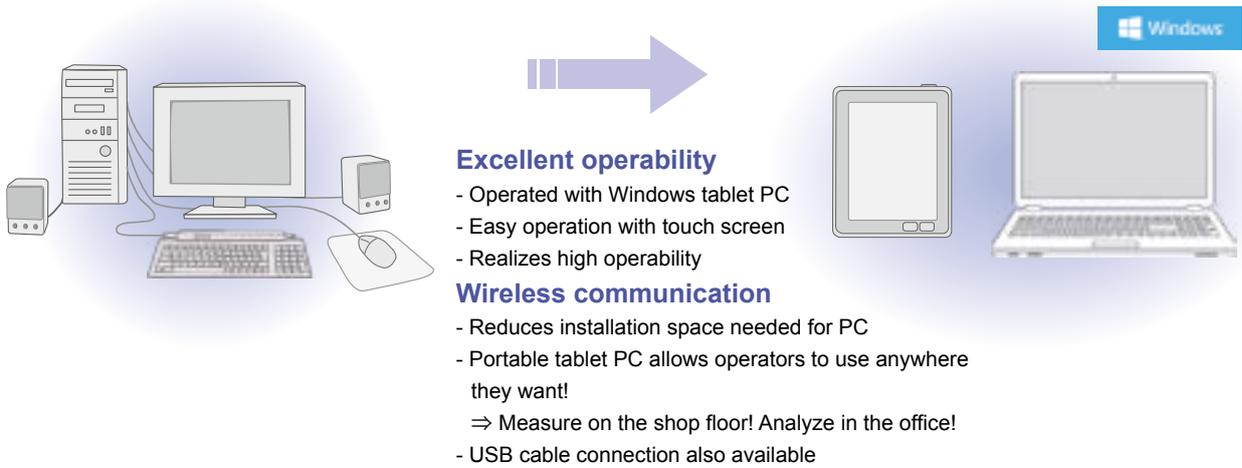
06 Simple Setup



07 Tablet PC

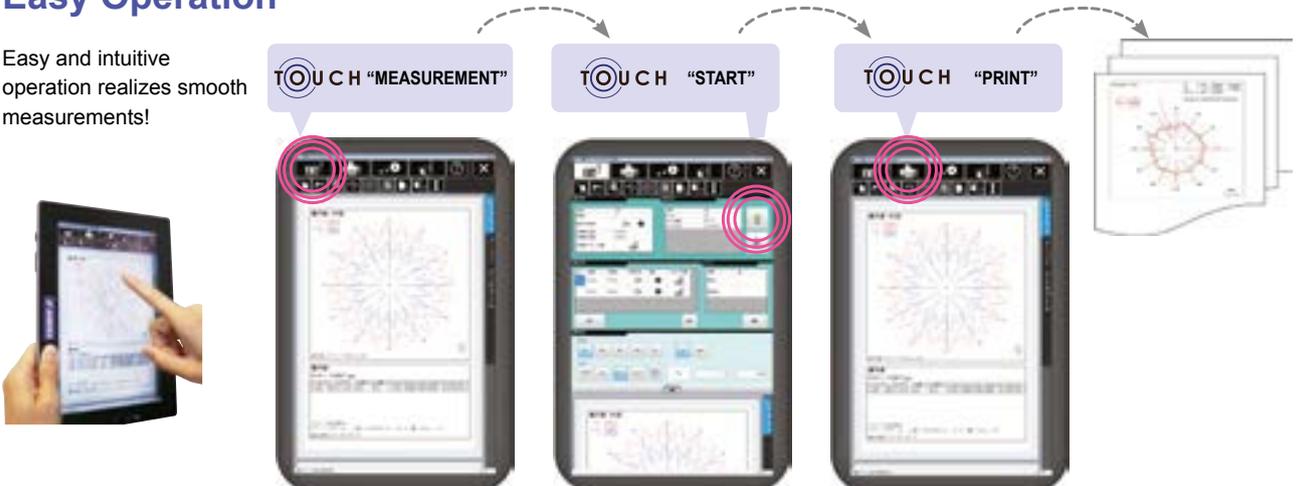
From Desktop PC

To Tablet PC or Notebook

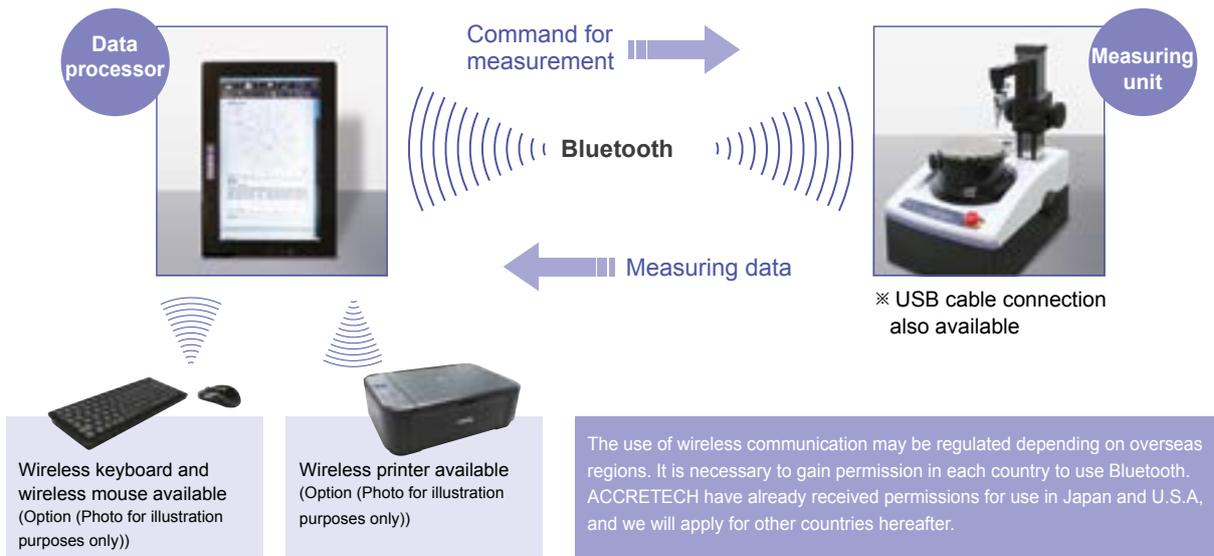


08 Easy Operation

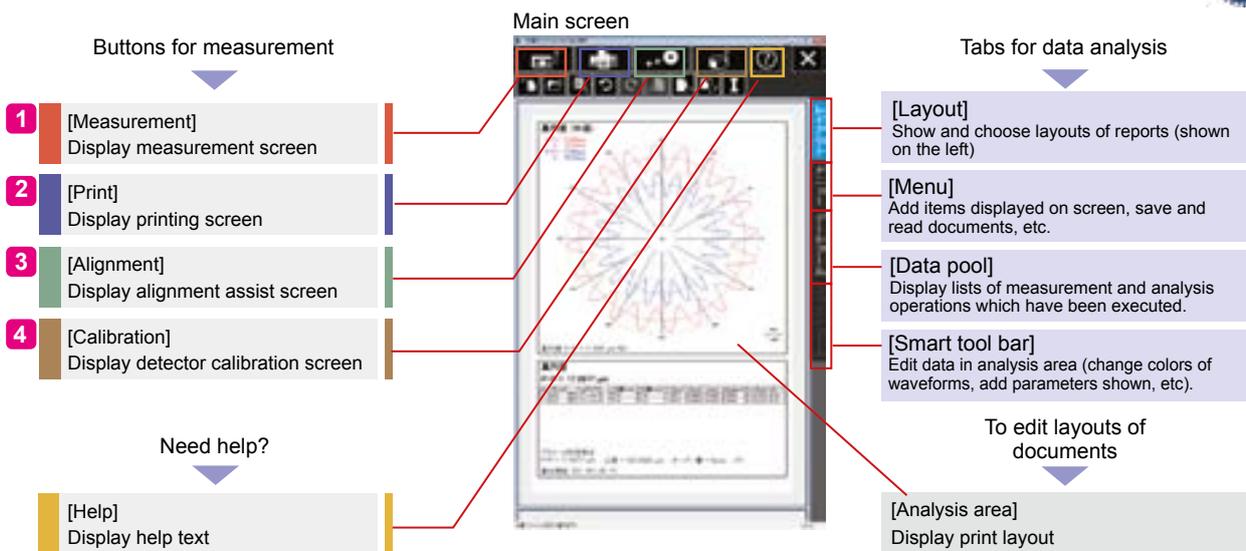
Easy and intuitive operation realizes smooth measurements!



09 Wireless Communication (Wired communication also available)



10 All Necessary Icons on One Screen



11 Error Judgment (Standard)

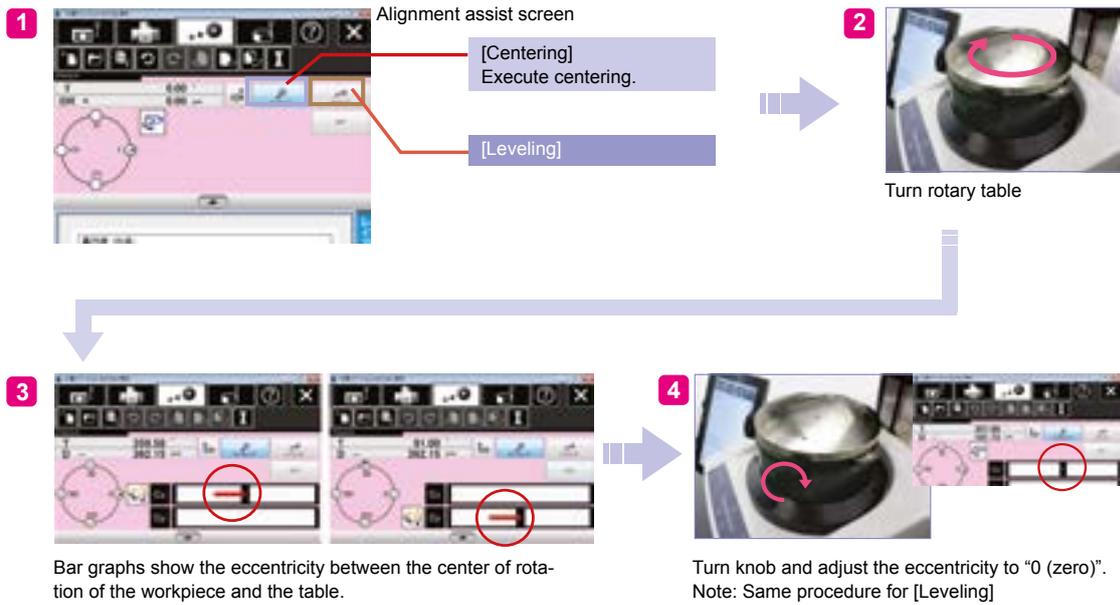
If a problem occurs, this function identifies an error and shows a countermeasure to solve it.

An error message shown with judgment informs an operator of an error status immediately.

- Error examples:
- Lower air pressure
 - Detector touches a workpiece too much
 - Motor overcurrent
 - Communication cut-off
 - Time-out



12 Alignment Assist Function (Standard)

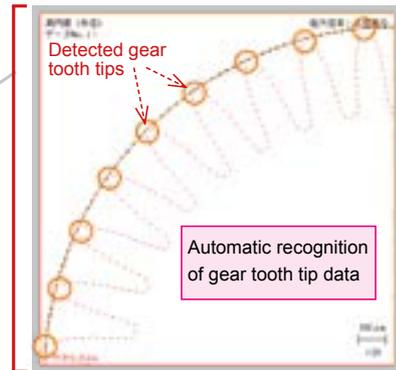


13 Gear Analysis Function (Standard)

This function automatically recognizes gear tooth tips and allows roundness analysis using only tip surface data. (Roundness AI function)

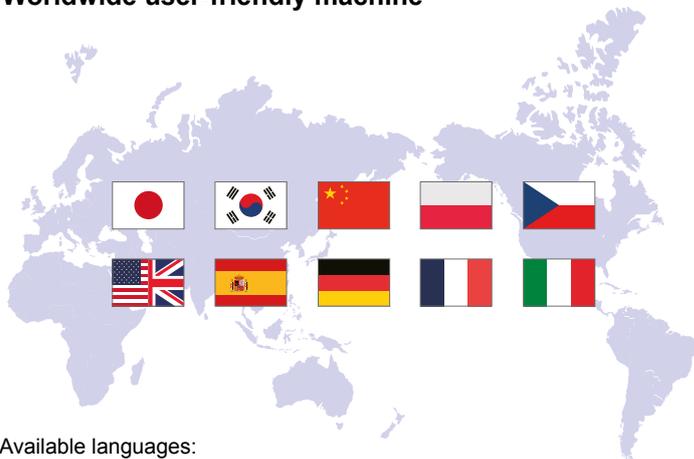


Point
Operators do not need to set a number of notch segments.



14 Multiple Languages (Standard)

Worldwide user-friendly machine



Available languages:
Japanese, English, German, French, Italian, Spanish,
Chinese, Korean, Czech, Polish

Sample of English display



Specifications: (Measuring unit)

Model		RONDCOM TOUCH	
Measuring method		Manual	
Measuring range	Max. measuring diameter	φ150 mm	
	Right/left feed range (X-axis)	± 80 mm (Manual)	
	Up/down feed range (Z-axis)	162 mm (Manual)	
	Max. loading diameter	φ240 mm	
Rotation accuracy	Max. measuring height	160 mm	
	Radial direction JISB7451-1997	(0.04+6H/10,000) μm H: Measuring height [mm]	
	Axial direction	(0.04+6R/10,000) μm R: Measuring radius [mm]	
Rotational speed		6/min Fixed	
Rotary table	Table outer diameter		φ148 mm
	Adjustment range	Centering	±2 mm (Manual)
		Tilting	±1 ° (Manual) * Fixed tilting fulcrum mechanism
	Max. load		15 kg
Detector	Detection range		±400 μm
	Measuring force		70 mN
	Stylus shape		φ1.6 mm carbide ball
	Stylus length		17 mm

Standard configuration and accessories

- Measuring unit
- Data processor (Tablet PC)
- Measurement and analysis integrated software ACC Tee tablet version
- Standard detector holder [E-DT-RA61A]
- Standard detector [E-DT-R272A]
- Stylus [0194 002]
- Regulator (attached to main unit)
- Block gauge for magnification calibration (1.47 mm, 1.49 mm)

Option (examples)

- A4 ink jet color printer
- Bench [E-DK-R56A]
- Magnification calibration set [E-MC-R04A]
- Master ball [E-MG-R01B]
- Scroll chuck [E-WJ-R01C]
- Stand for tablet PC

Data processor

Data processor		Tablet PC	
OS		Windows®	
Communication	Wireless	Bluetooth®	
	Wired	USB 2.0	
Display device		10.1-inch TFT color LCD with touch screen (electrostatic capacitive panel)	
Interface		USB 2.0 × 2 pcs.	
Software		ACC Tee tablet version	
Digital filter		Gaussian, Phase-compensation type 2RC, Spline, Robust (Spline)	
Cutoff value	Rotation direction	Low pass	15, 50, 150, 500 peaks/rotation any value in range 15 to 500 peaks/rotation
		Band pass	15 to 150, 15 to 500 peaks/rotation
Display magnification		10 to 200 k (22 stages), Auto	
Roundness error evaluation		MZCI (Min. zone circle method), LSCI (Least square circle method), MICI (Max. inscribed circle method), MCCI (Min. circumscribed circle method), N.C. (No correction)	
Measuring items	Rotation direction	Roundness, flatness, concentricity, parallelism, coaxiality, squareness, thickness deviation, run-out	
Analysis processing function		Notch function (level, angle, cursor), profile characteristic graph display (bearing area curve, amplitude density function, power spectrum) Gear analysis	
Special function		Alignment assist function Error judgment function Security by password	
Recording system		Color printer (option)	

Others

Power supply	Voltage (frequency)		Single-phase AC100 V to 240 V (50/60 Hz)
	Power consumption		Max. 50 VA (Excluding tablet PC and printer)
Air supply	Supply pressure		0.3 MPa to 0.7 MPa
	Working pressure		0.25 MPa
	Air consumption		30 NL/min
	Supply position		Back of measuring unit
Connecting nipple for air supply		One touch pipe joint for outer diameter φ8 mm hose	
Dimensions and weight	Measuring unit	Dimensions	320 (W) × 410 (D) × 500 (H) mm
		Weight	Approx. 26 kg
	Tablet PC	Dimensions	183 (W) × 15.8 (D) × 263 (H) mm
		Weight	Approx. 1 kg

※ For the use of Bluetooth, it is necessary to gain permission in each country.

The use of wireless communication may be restricted depending on overseas regions.

Please contact your nearest ACCRETECH.

※ Please prepare power supply, air supply and connecting hoses before installation.

※ The contents of this catalogue may be changed without notice when products are updated.

Adjustment Devices

Name	Model	External view	Specifications	Remarks
Scroll chuck	E-WJ-R01C		Securing range : OD ϕ 2 to 79 mm : ID ϕ 20 to 90 mm OD : ϕ 118 mm Height : 41 mm Weight : 1 kg	--
Pin vice set	E-WJ-R411A		Chuck range A-1 : 0.1 to 1.1 mm B-2 : 1.2 to 2.0 mm A-3 : 2.0 to 2.5 mm B-4 : 2.5 to 3.2 mm	--

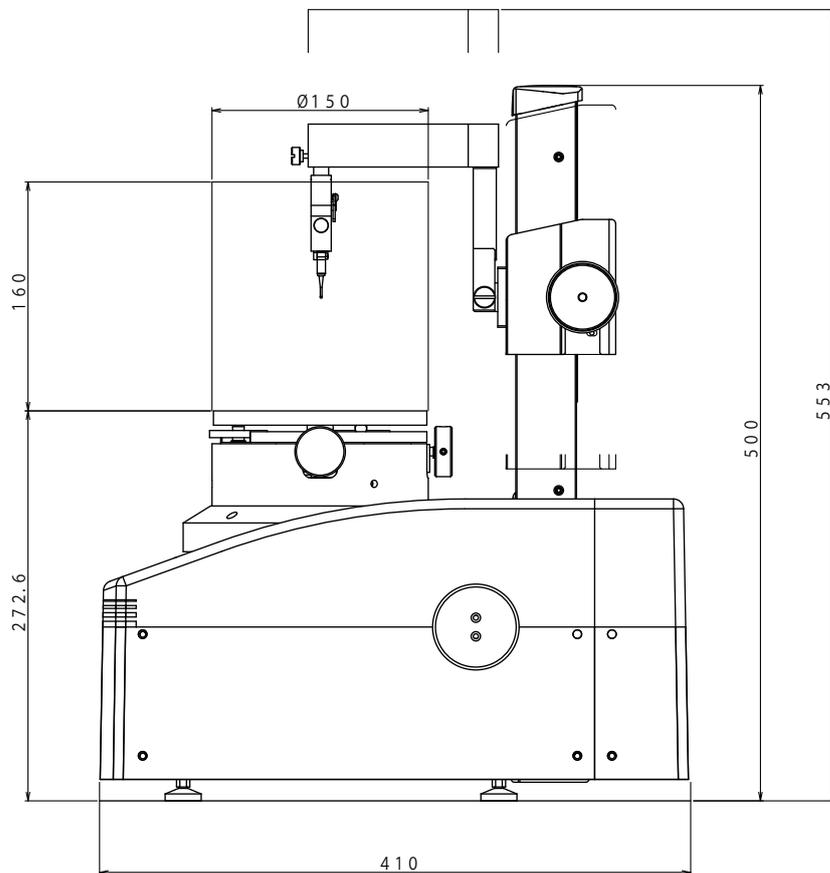
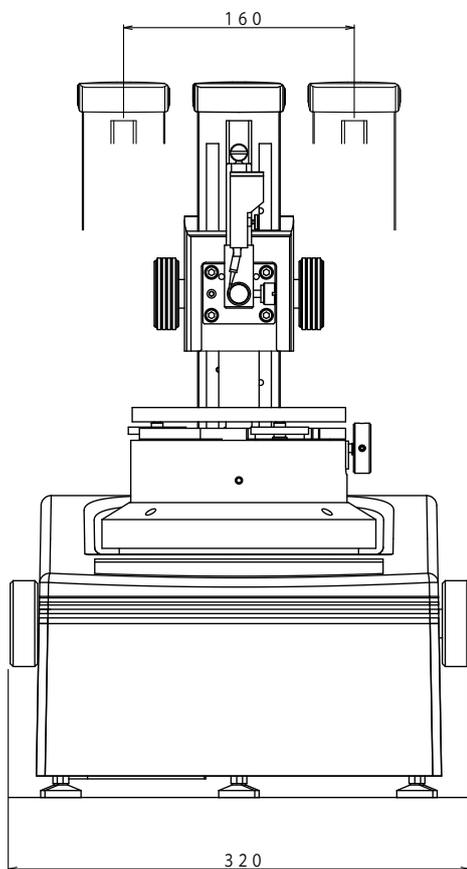
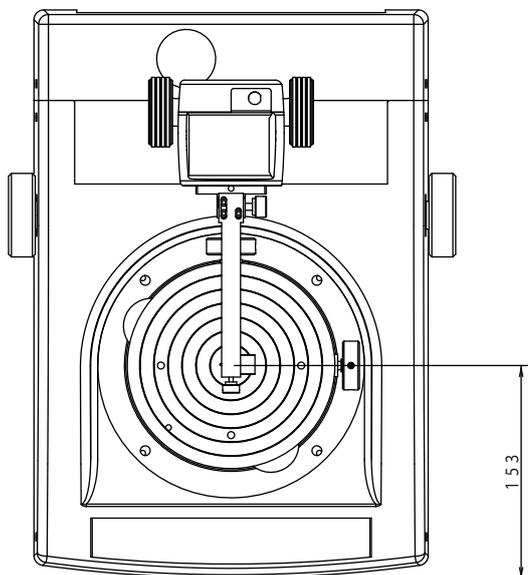
Peripherals

Name	Model	External view	Specifications	Remarks
Refrigerating type air dryer	L-WF-R03B		Max. flow: 100L/min Power consumption: 165/195 W (50/60 Hz) Weight: 15 kg	Power supply: 100V AC only Dimensions: 220(W) \times 350(D) \times 400(H)mm
	L-WF-R24A		Max. flow: 200L/min Power consumption: 180/202 W (50/60 Hz) Weight: 18 kg	Power supply: 230V AC only Dimensions: 226(W) \times 410(D) \times 473(H)mm CE mark
Oil separator	L-WF-R07A		Filtration: 0,1 μ m	Dimensions: 100(W) \times 190(H) mm Weight: 1,7 kg
Water separator	L-WF-R08A		--	Dimensions: 100(W) \times 80(D) \times 280(H) mm
Air purifier set	L-WF-R11A		Oil separator, L-WF-R07A, and water separator, L-WF-R08A, are mounted on a plate	Dimensions: 320(W) \times 170(D) \times 378.5(H) mm

Consumables

Name	Model	External view	Specifications	Remarks
Filter element	63092	--	AFM20P-060AS	For mist separator; model [AWM20-02C-2R]
Micro filter element	630611	--	AFD20P-060AS	For micro mist separator; model [AFD20-02C-2R]
Lubricating oil	--	--	--	180CC / Mobile Vactra Oil #2

Dimensions





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info@accretech.eu

Germany

ACCRETECH (Europe) GmbH
Felix-Wankel-Straße 6
73760 Ostfildern
www.accretech.eu
E-Mail info@accretech.eu
Phone +49 711 25 279 000

Austria

ACCRETECH (Europe) GmbH
Landsberger Str. 396
81241 Munich
www.accretech.eu
E-Mail info@accretech.eu
Phone +49 89 250 064 200

Switzerland

Osterwalder Messtechnik AG
Sumpfstraße 13
6312 Steinhausen
www.osterwalder-messtechnik.ch
E-Mail info@osterwalder-zug.ch
Phone +41 417 481 919

Italy

ACCRETECH (Europe) GmbH
Via Giotto 7
20032 Cormano
www.accretech.eu
E-Mail info@accretech.eu
Phone +39 02 2316 3291

France

ACCRETECH (Europe) GmbH
14 Chemin des Clos
38240 Meylan
www.accretech.eu
E-Mail info@accretech.eu
Phone +33 476 0440 80

United Kingdom

ACCRETECH SBS UK Ltd.
Unit 2, Leofric Court
Progress Way, Coventry CV3 2NT
www.accretech.eu
E-Mail info@accretech.eu
Phone +44 2476 651 774

Ireland

ACCRETECH SBS UK Ltd.
Unit 2, Leofric Court
Progress Way, Coventry CV3 2NT
www.accretech.eu
E-Mail info@accretech.eu
Phone +44 2476 651 774

Denmark

ACCRETECH SBS UK Ltd.
Unit 2, Leofric Court
Progress Way, Coventry CV3 2NT
www.accretech.eu
E-Mail info@accretech.eu
Phone +44 2476 651 774

Sweden

ACCRETECH SBS UK Ltd.
Unit 2, Leofric Court
Progress Way, Coventry CV3 2NT
www.accretech.eu
E-Mail info@accretech.eu
Phone +44 2476 651 774

Norway

ACCRETECH SBS UK Ltd.
Unit 2, Leofric Court
Progress Way, Coventry CV3 2NT
www.accretech.eu
E-Mail info@accretech.eu
Phone +44 2476 651 774

Finland

ACCRETECH SBS UK Ltd.
Unit 2, Leofric Court
Progress Way, Coventry CV3 2NT
www.accretech.eu
E-Mail info@accretech.eu
Phone +44 2476 651 774

Netherlands

ACCRETECH (Europe) GmbH
14 Chemin des Clos
38240 Meylan
www.accretech.eu
E-Mail info@accretech.eu
Phone +33 476 0440 80

Spain

Izasa Scientific S.L.U.
C/Jesus Serra Santamans, 5. Poligono
Industrial Can Sant Joan
08174 Sant Cugat del Vallés
Barcelona
www.izasascientific.com
E-Mail izasa@izasascientific.com
Phone +34 900 81 00 61

Portugal

Izasa Scientific, LDA
Avenida do Forte n° 6
Edifício Ramazzotti – 3° Piso 2.24
2790-072 Carnaxide, Lisboa
www.izasascientific.com
E-Mail izasapt@izasascientific.com
Phone +351 800 787 888

Poland

ACCRETECH -Tosei Hungary Kft.
Liget utca 1
2040 Budaörs
www.accretech.eu
E-Mail info@accretech.eu
Phone +36 23 232 224

Hungary

ACCRETECH -Tosei Hungary Kft.
Liget utca 1
2040 Budaörs
www.accretech.eu
E-Mail info@accretech.eu
Phone +36 23 232 224

Bulgaria

ACCRETECH -Tosei Hungary Kft.
Liget utca 1
2040 Budaörs
www.accretech.eu
E-Mail info@accretech.eu
Phone +36 23 232 224

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ACCRETECH -Tosei Hungary Kft.
Liget utca 1
2040 Budaörs
www.accretech.eu
E-Mail info@accretech.eu
Phone +36 23 232 224

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Liget utca 1
2040 Budaörs
www.accretech.eu
E-Mail info@accretech.eu
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Liget utca 1
2040 Budaörs
www.accretech.eu
E-Mail info@accretech.eu
Phone +36 23 232 224

Czech Republic

ACCRETECH -Tosei Hungary Kft.
Liget utca 1
2040 Budaörs
www.accretech.eu
E-Mail info@accretech.eu
Phone +36 23 232 224

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EUROPE

ACCRETECH (Europe) GmbH
Landsberger Str. 396, 81241 Munich, Germany
Phone +49 89 250064-200, Fax +49 89 250064-210
info@accretech.eu
www.accretech.eu