

Cherishing Your Trusts !

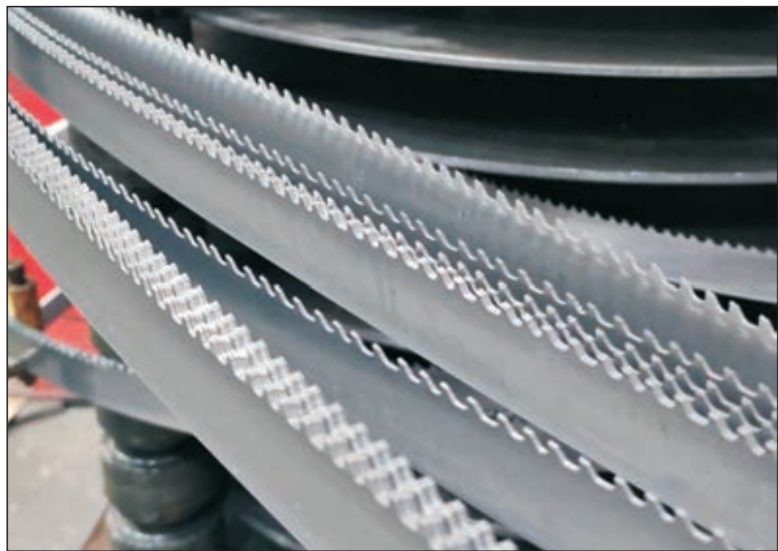
WEMUST SAWS INDUSTRIAL
BI-METAL BANDSAW BLADES



WEMUST Band saw blades

We are manufacture for bandsaw blade, locates at Benxi area of Shenyang city . We could like provide both our quality bi-metal bandsaw blades and best service to our customers. In order to ensure our quality bandsaw we realize the quality of materials would be the first and also basic which are from Germany, UK for our back steel

X32CR4, B318 are from AUSTRIA for our tooth HSS M42 M51 M71 with our professional staff , produce equipments lead our bandsaw showing very well performance in cutting kinds of steel which always can be called all-steel-terminal due to its durable and speedy peculiarity.



Meanwhile , the trust and orders that come to us from our clients must be cherished in our minds as well as let us to forward our long-term, friendly, and happy cooperation.

WEMUST ALL PURPOSE		Back steel: X32CR4				Tooth steel: M42																	
	10/14T	8/12T	6/10T	5/8T	5/8TH	6T	4T	4/6T	4/6TT	4/6TH	5/7T	3TPI	3/4TT	3/4TH	3/4T	2/3T	2TPI	2/3TH	1.25T	1.4/2T	1/1.5T	0.75/1.25T	
	0°	0°	0°	3°	7°	0°	0°	7°	7°	7°	7°	7°	3°	7°	7°	7°	7°	7°	9°	9°	9°	9°	9°
MM13*0.60	•	•	•	•		•																	
MM19*0.90	•	•	•	•	•	•		•				•		•									
MM27*0.90	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•
MM34*1.10	•	•	•	•				•	•				•	•	•	•	•				•		
MM41*1.30				•				•	•				•	•	•	•	•			•	•	•	•
MM54*1.60				•				•								•	•			•	•	•	•
MM67*1.60								•								•	•			•	•	•	•
MM80*1.60								•								•	•			•	•	•	•

WEMUST PRO SE		Back steel: X32CR4				Tooth steel: M42 POWDER HSS																	
	5/8T	5/8TH	6T	4T	4/6T	4/6TT	4/6TH	3/4TT	3/4TH	3/4T	2/3T	2TPI	2/3TH	1.25T	1.4/2T	1/1.5T	0.75/1.25T						
	3°	7°	0°	0°	7°	7°	7°	7°	7°	3°	7°	7°D	9°	9°D	7°	9°D	7°	7°	9°	9°	9°	9°	
MM27*0.90	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•					
MM34*1.10	•				•	•		•	•	•	•	•	•	•	•	•	•			•			
MM41*1.30	•				•	•		•	•	•	•	•	•	•	•	•	•			•			
MM54*1.60	•				•											•	•			•	•	•	•
MM67*1.60					•											•	•			•	•	•	•
MM80*1.60																•	•			•	•	•	•

WEMUST PRO		Back steel: X32CR4				Tooth steel: M51 POWDER HSS																	
	5/8T	5/8TH	6T	4T	4/6T	4/6TT	4/6TH	3/4TT	3/4TH	3/4T	2/3T	2TPI	2/3TH	1.25T	1.4/2T	1/1.5T	0.75/1.25T						
	3°	7°	0°	0°	7°	7°	7°	7°	7°	3°	7°	7°D	9°	9°D	7°	9°D	7°	7°	9°	9°	9°	9°	
MM27*0.90	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•					
MM34*1.10	•				•	•		•	•	•	•	•	•	•	•	•	•			•			
MM41*1.30	•				•	•		•	•	•	•	•	•	•	•	•	•			•			
MM54*1.60	•				•											•	•			•	•	•	•
MM67*1.60					•											•	•			•	•	•	•
MM80*1.60																•	•			•	•	•	•

WEMUST PLUS		Back steel: B318				Tooth steel: M51 POWDER HSS																	
	5/8T	5/8TH	6T	4T	4/6T	4/6TT	4/6TH	3/4TT	3/4TH	3/4T	2/3T	2TPI	2/3TH	1.25T	1.4/2T	1/1.5T	0.75/1.25T						
	3°	7°	0°	0°	7°	7°	7°	7°	7°	3°	7°	7°D	9°	9°D	7°	9°D	7°	7°	9°	9°	9°	9°	
MM27*0.90	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•					
MM34*1.10	•				•	•		•	•	•	•	•	•	•	•	•	•			•			
MM41*1.30	•				•	•		•	•	•	•	•	•	•	•	•	•			•			
MM54*1.60	•				•											•	•			•	•	•	•
MM67*1.60					•											•	•			•	•	•	•
MM80*1.60																•	•			•	•	•	•

WEMUST PREMIUM		Back steel: X3000				Tooth steel: M71																	
	5/8T	5/8TH	6T	4T	4/6T	4/6TT	4/6TH	3/4TT	3/4TH	3/4T	2/3T	2TPI	2/3TH	1.25T	1.4/2T	1/1.5T	0.75/1.25T						
	3°	7°	0°	0°	7°	7°	7°	7°	7°	3°	7°	7°D	9°	9°D	7°	9°D	7°	7°	9°	9°	9°	9°	
MM27*0.90	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•					
MM34*1.10	•				•	•		•	•	•	•	•	•	•	•	•	•			•			
MM41*1.30	•				•	•		•	•	•	•	•	•	•	•	•	•			•			
MM54*1.60	•				•											•	•			•	•	•	•
MM67*1.60					•											•	•			•	•	•	•
MM80*1.60																•	•			•	•	•	•

WEMUST ULTRA		Back steel: X32CR4				Tooth steel: Carbide				WEMUST ULTRA MAX (GRINDED TOOTH SETTING)							
	3/4T	2/3T	1.25T	1.4/2T	1/1.5T	0.75/1.25T	1.7/2.5T	0.6/1T	3/4T	2/3T	1.25T	1.4/2T	1/1.5T	0.75/1.25T	1.7/2.5T	0.6/1T	
MM27*0.90	•	•							•	•	•	•	•	•	•	•	
MM34*1.10	•	•							•	•	•	•	•	•	•	•	
MM41*1.30	•	•	•	•					•	•	•	•	•	•	•	•	
MM54*1.60		•	•	•	•				•	•	•	•	•	•	•	•	
MM67*1.60	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	
MM80*1.60			•	•	•	•	•	•	•	•	•	•	•	•	•	•	

- 1.D: DOUBLE RELIEF ANGLE.
- 2.TT: PROTECT TPI DESIGNED TO CUT TUBE AND PROFILE, RECOMMEND FOR THE TUBE AND PROFILE.
- 3.TH:STRONG BACK DESIGNED HEAVY CUTTING, RECOMEND FOR BUNDLE CUTTING.
- 4.T: RECOMMEND FOR THE SOLID SINGLE SQUARE & ROUND OBJECTS.
- 5.THE DEFAULT ANGLE IS 7° IF NO SPECIFIC REQUIREMENTS.



The Choice of Tooth Shape		The Tooth Technical Data For Your Choice	
01	10/14T	0°	
02	8/12T	0°	
03	6/10T	0°	
04	5/8T	3°	
05	5/8TH	7°	
06	4/6T	3°	
07		7°	
08	4/6TT	7°	
09	4/6TH	5°	
10	3T	9°	
11	3/4T	7°	
12		7°D	
13	3/4T	9°	
14		9°D	
15	3/4TT	7°	
16	3/4TH	7°	
17	2/3T	7°	
18		10°D	
19	2T	7°	
20	1.25T	9°	
21	1.4/2.0T	10°	
22	1.0/1.5T	10°	
23	0.75/1.25T	9°	

Choice	L (mm)	Z (tpi)	
	<20	10/14	
20--40	8/12		
25--50	6/10		
30--60	5/8		
30--100	4/6		
60--150	3/4		
>120	2/3		

Choice	S (mm)	Z (tpi)	
	<2	10/14	
2--4	8/12		
4--8	6/10		
6--14	5/8		
8--12	4/6		
>12	3/4		

Blade Tension Cutting Pressure
 In general, for grater ease, it is recommended to use less pressure to cut small size material and increased pressure to cut large dimension or hard materials. Insufficient pressure could cause an irregular cut and excessive pressure could block the blade in the material and cause the teeth to break. We recommend to begin the cut by applying limited pressure that can be gradually increased as the blade penetrates the material. When the cut is made with the correct pressure the teeth of the blade produce a spiral of the material being extracted during the cut and the longer the spiral the better the extraction.

Blade Tension
 The tension of the blade is very important. Insufficient tension can cause the blade to slip over the drive wheels and excessive tension can cause stress on the metal fibers and eventual breakage of the blade. When the saw is not in use it is very important to reduce the tension of the blade. Also, to insure the correct position of the band at the point of the cut and minimize band stress it is important to correctly position the band guides. A liberal lubrication of the blade will reduce the heating and increase its life.

Order Information
 Regarding order information such as price, leading time and so on, please contact president
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—Tony