



LISSMAC

 **VG MACHINES**
for metal - wood - composites



LOOKING FOR A CONVERTER?

Finaids is celebrating 30+ years as a material converter for the UK market and currently offers 3-day delivery on all non-stock wide belt orders.

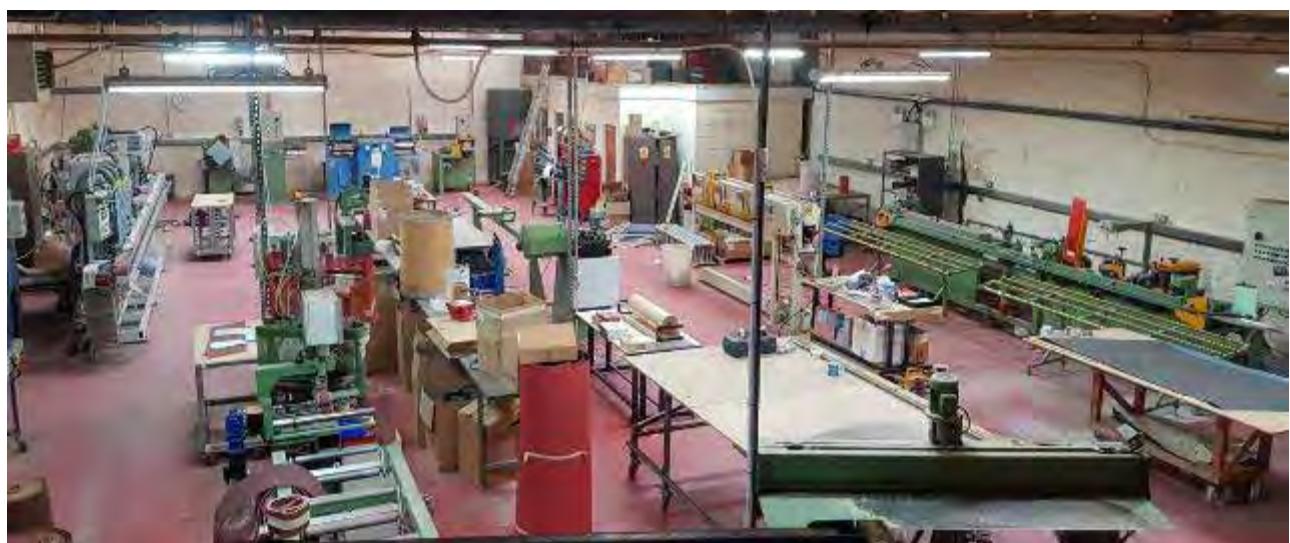
The ISO 9001 certified lean manufacturing system allows the production team to maximise efficiency and offer extremely competitive pricing on belts from 4mm to 1650mm wide. With the widest range of material available under one roof in the UK, FINAIDS can offer:

- Paper and Cloth Belts
- Coated abrasive, Scotchbrite and other non-woven materials
- 3M Cubitron, Trizact and Avenger series
- 100mm, 115mm and 150mm Surface Conditioning Discs
- Agglomerate / Conglomerate materials
- A range of taped and traditional belt joints (TT / EB-2 / EB-7)
- Wavy joint and scalloped edge available if required

3M

EKAMANT

STARCKE®
ABRASIVES USA, INC.





FINAIDS has been a jumbo roll converter of 3M materials for over 30 years. Having access to roll materials up to 1370mm wide allows the company to make belts for every industrial application imaginable from 3x305mm to 1650x2620mm and beyond.



3M Scotchbrite is available in three grades: ACRS, AMED and AVFN with FINAIDS being capable of producing belts up to 1360mm for wide belt machines.



FINAIDS converts Trizact 237AA and 337DC rolls to manufacture belts up to 660mm wide for various wide belt applications. Structured abrasives are proving to be more and more popular with metal fabricators for large working areas and Trizact performs extremely well in all disciplines from pad-sanders (100x7000mm) to tube polishers (30x610mm) with mirror finishes available in three steps.

AVENGER 384F, 784F & 984F

Featuring 3M Precision-Shaped Grain – a revolutionary abrasive technology developed to provide unparalleled metalworking solutions for you and your business. It's what you get from 3M™ Cubitron™ II abrasives: fast cutting, smooth-running, long-lasting performance. Currently available for the manufacturing of belts up to 1370mm wide the performance and life of the whole range of PSG materials needs to be seen to be believed.



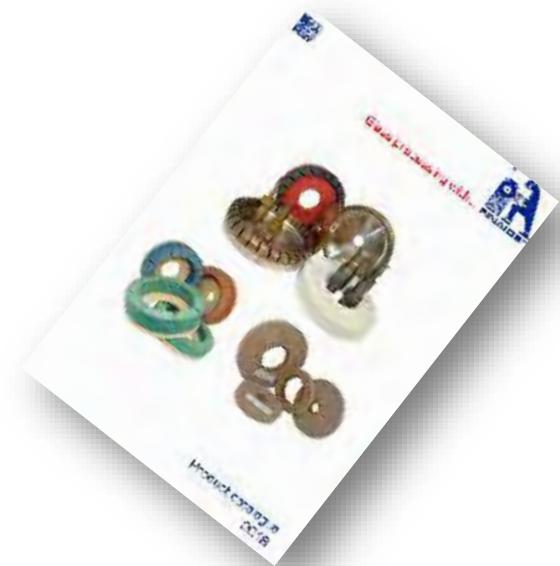


GLASS PROCESSING PRODUCTS



FINAIDS has vast experience in the glass processing trade and can boast a wide range of consumables for Bavelloni, Bottero, Bovone, Forvet, Lattuada and Schiatti machines including:

- § Diamond cup wheels
- § Profile diamond wheels – trapezoidal, pencil edge, 45°, flat and arris
- § Peripheral polishing wheels
- § Cup polishing wheels
- § Spiral felts
- § Artifex Edge Deletion wheels
- § Diamond drills and countersinks
- § Cerium impregnated wheels
- § Cerium Oxide powder (25kg tubs)



**PLEASE ASK ONE OF OUR TEAM FOR A FULL
GLASS PROCESSING CATALOGUE**



A NEW DIRECTION FOR FINAIDS



Now in its 69th year, FINAIDS has continued to invest in new machinery, manufacturing processes and talented staff with total dedication to customer service.

Working closely with domestic and foreign suppliers of different types of abrasive, FINAIDS is constantly looking to the future with special concentrations on improving efficiency, safety and most importantly quality in the finish.



Artifex is the finest manufacturer of elastic bonded abrasives in the world and the new EK bonded universal sanding blocks (below) are proving to be a positive evolution from the original AX-O Block. FINAIDS has also worked in partnership with Artifex to develop a new range of root radius polishing wheels in a mechanically suitable version of the EK bonding, allowing consistency between machine and hand finishing.

FINAIDS has continued to invest greatly in the production of converted materials since 2017 with the installation of two new belt slitters, two new presses and vast improvements in our wide belt manufacturing section all made with a focus on producing belts with a negative tolerance (seamless joint) to better the finished product. The addition of an all-new edge treatment line in 2020 has vastly improved manufacturing times and joint quality and improved the quality of product manufactured by FINAIDS.



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VG MACHINES

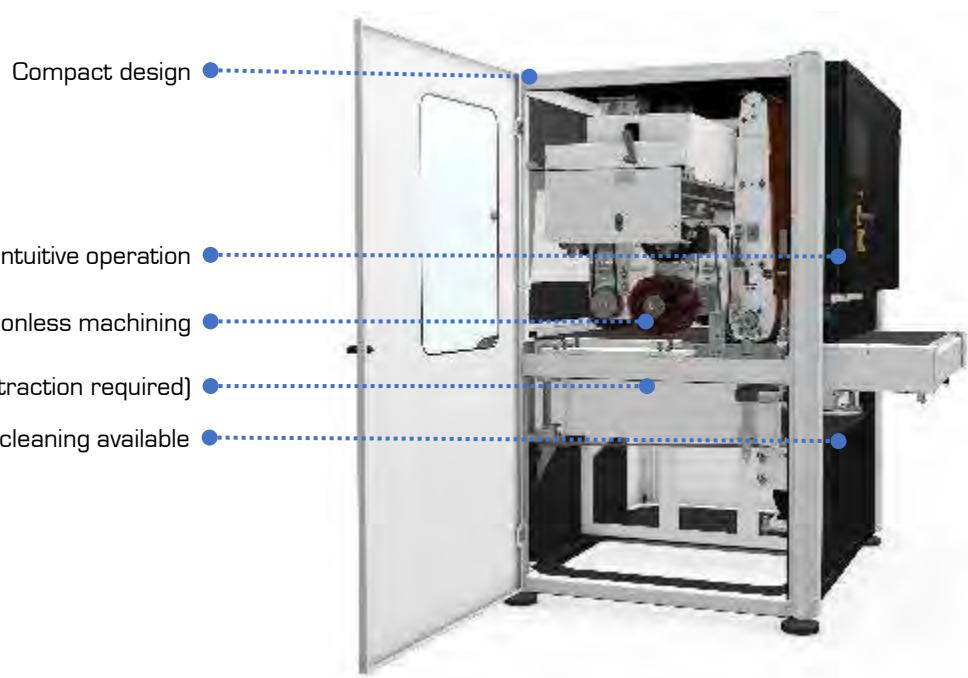
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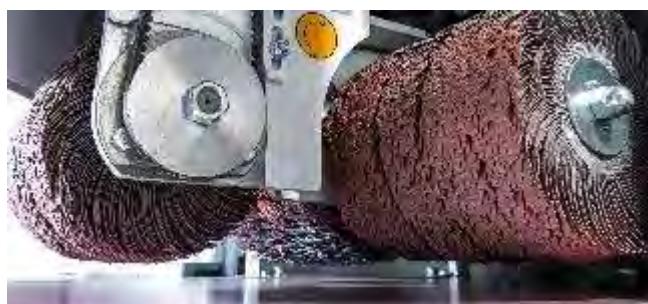
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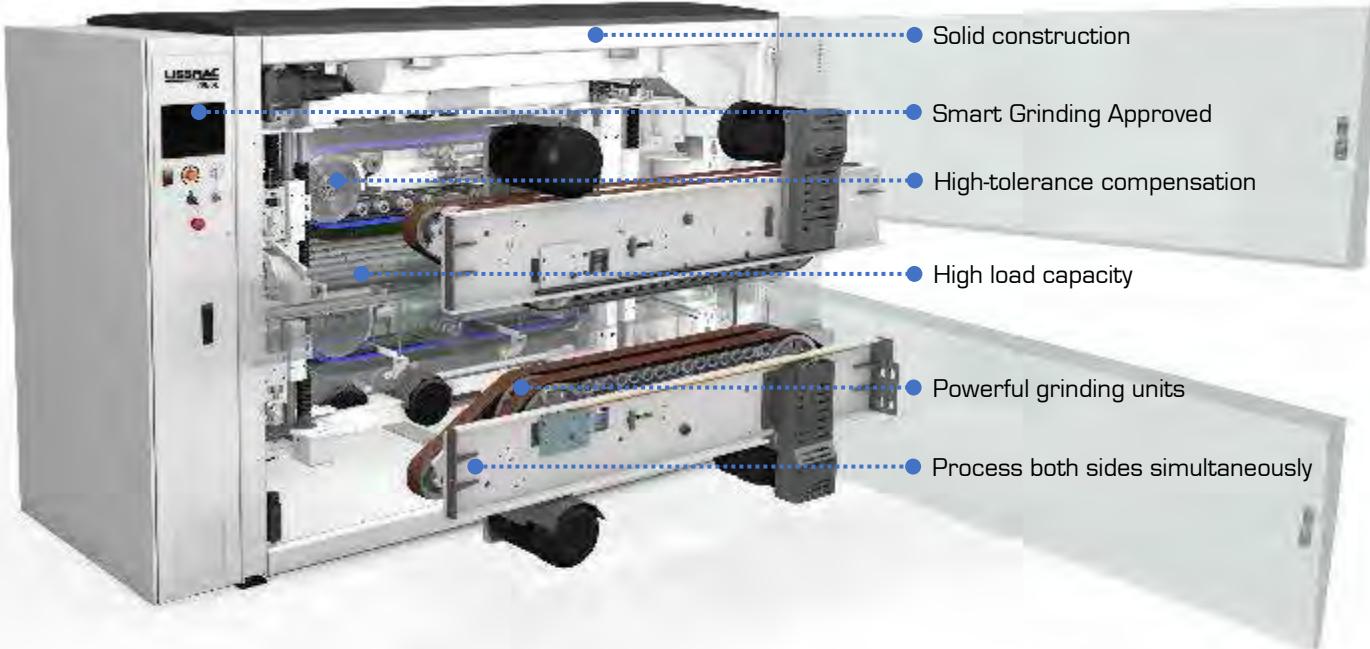
Dry grinding machine for deburring, consistent edge rounding and surface finishing with rotary brushes for uniform results.	
Working width	950mm
Workable material thickness	1 - 50mm
Voltage	400 V, 50 Hz / 480 V, 60 Hz
Network structure	3 ≈ PEN / 3 ≈ PE+N
Nominal current	41 A / 42 A
Nominal power	23 kW / 28.1 kW
Insulation class	IP42
Feed speed	0.5 - 8 M/min
Approx. weight	1750kg
Dimensions	1600x1800x1950mm
Abrasive belt size	970x1900mm



Before

After

Deburring / Edge Rounding / Finishing



Deburring and edge-rounding of parts on both sides in one single pass!

Working width	1500mm
Workable material thickness	0.5 - 120mm
Load	300kg / rm
Voltage	400 V, 50 Hz / 480 V, 60 Hz
Network structure	3 ≈ PEN / 3 ≈ PE+N
Nominal current	112 A / 99 A
Total current consumption	65 kW / 67.5 kW
Insulation class	IP42
Infinitely variable speed	0 - 4 M/min
Approx. weight	4200kg
Dimensions	3600x2100x2000mm
Abrasive belt size	70x5000mm



Before



After



SMD 3 S-EDITION

Deburring / Edge Rounding / Finishing

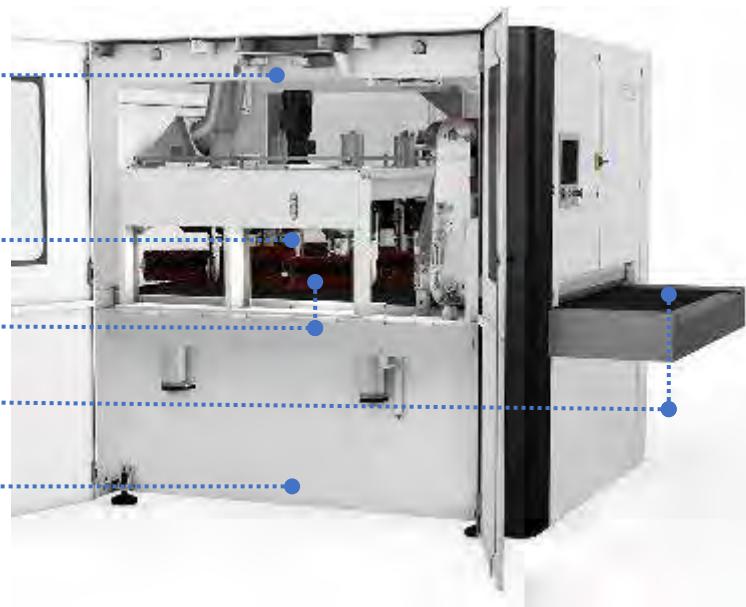
Versatile for all customer requirements from R2 edge-rounding to finishing

Uniform edge-rounding and multi-directional finish thanks to several rotary brushes

40% higher tool contact for outstanding results on edges

Processing of very small parts possible with PowerGrip belt, magnetic track or vacuum table

Easily integrated into automated production lines



Universal grinding and deburring machine for sheet metal. Perfect R2 edge-rounding, oxide removal and finishing for all sized parts.

Working width	1350mm
Workable material thickness	1 - 120mm
Load	500kg / rm
Voltage	400 V, 50 Hz / 480 V, 60 Hz
Network structure	3 ≈ PEN / 3 ≈ PE+N
Nominal current	58.2 A / 58.2 A
Nominal power	26.9 kW / 26.9 kW
Insulation class	IP42
Feed speed	0.3 - 8 M/min
Approx. weight	4700kg
Dimensions	2170x3300x2260mm
Abrasive belt size	1370x1900mm



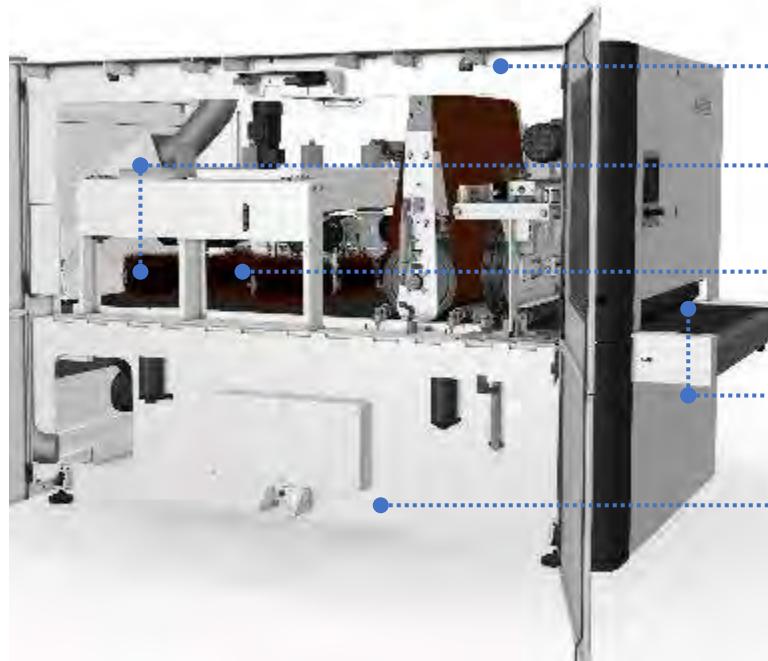
Before



After

SMD 3 P-EDITION

Deburring / Edge Rounding / Finishing



- Versatile for all customer requirements from R2 edge-rounding to finishing
- Uniform edge-rounding and multi-directional finish thanks to several rotary brushes
- 40% higher tool contact for outstanding results on edges
- Processing of very small parts possible with PowerGrip belt, magnetic track or vacuum table
- Easily integrated into automated production lines

Powerful grinding and deburring machine for plate. For perfect edge-rounding up to 2mm radius.
Option for cross-belt in the first position for multi-dimensional parts.

Working width	1350mm
Workable material thickness	1 - 120mm
Load	500kg / mm
Voltage	400 V, 50 Hz / 480 V, 60 Hz
Network structure	3 ≈ PEN / 3 ≈ PE+N
Nominal current	58.9 A / 59.0 A
Nominal power	26.9 kW / 26.9 kW
Insulation class	IP42
Feed speed	0.3 - 8 M/min
Approx. weight	5000kg
Dimensions	2170x3300x2260mm
Abrasive belt size	1370x1900mm



Before



After



C150 K

C150 K+2TB

C150 K+B


An incredibly versatile and customisable machine to suit customers with limitations of floorspace without sacrificing performance. Perfect for processing small parts up to 150mm wide. Available in multiple configurations to include abrasive belts, top-down deburring discs and barrel brushes.

Working width	150mm
Workable material thickness	0.5 à 200mm
Motor (per head)	3kW
Barrel brush dimensions	150mm (w) x 200mm (diameter)
Top-down deburring disc diameter	150mm
Conveyor belt speed	3 à 8m /min (variable speed pack option available)
Magnetic track	Option available
Vacuum track	Option available
Abrasive belt contact rollw	Spirally grooved, 122mm diameter, 70 shore
Abrasive belt size	150x1900mm



DISC ARM GRINDER

Deburring / Edge Rounding / Finishing



- Simple operation with quick tool change and rotating head to switch seamlessly from one disc type to another

- Rubber mat with vacuum holes ensures grip.
2 x magnetic tracks available as an option.

- Start / Stop buttons including emergency stop

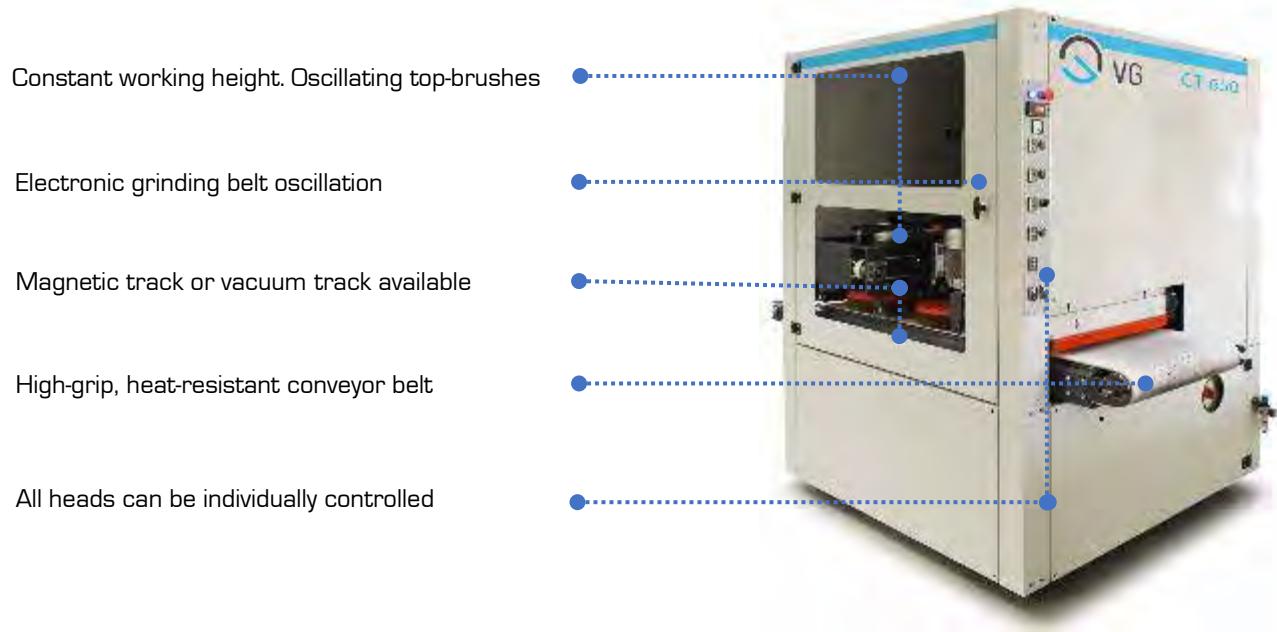
- Integrated vacuum located in cupboard. Vacuum also helps to hold small parts to the table

- Machine mounted on lockable castors to allow free movement within the workshop.

An affordable step to semi-automation of manual processes. Minimum effort in grinding proven to be four times faster than traditional manual orbital sanding methods. The perfect way to reduce the stress on staff who are spending considerable amounts of time using orbital sanders.

Working width	1300x800mm (920mm high)
Workable material thickness	150mm
Vacuum area	350x800mm
Voltage	3 x 400V/3kW
Brush speed	500 à 1200rpm
Moving head motor	0.75kW
Tooling options	Orbital sanding pad with hook & loop fastening Non-woven deburring disc Interleaved non-woven & coated abrasive brush De-slagging pin disc Oxide removal wire brush
Approx. weight	340kg
Dimensions	1310 (w) x 810 (d) x1560mm (overall height)
Max load	110kg





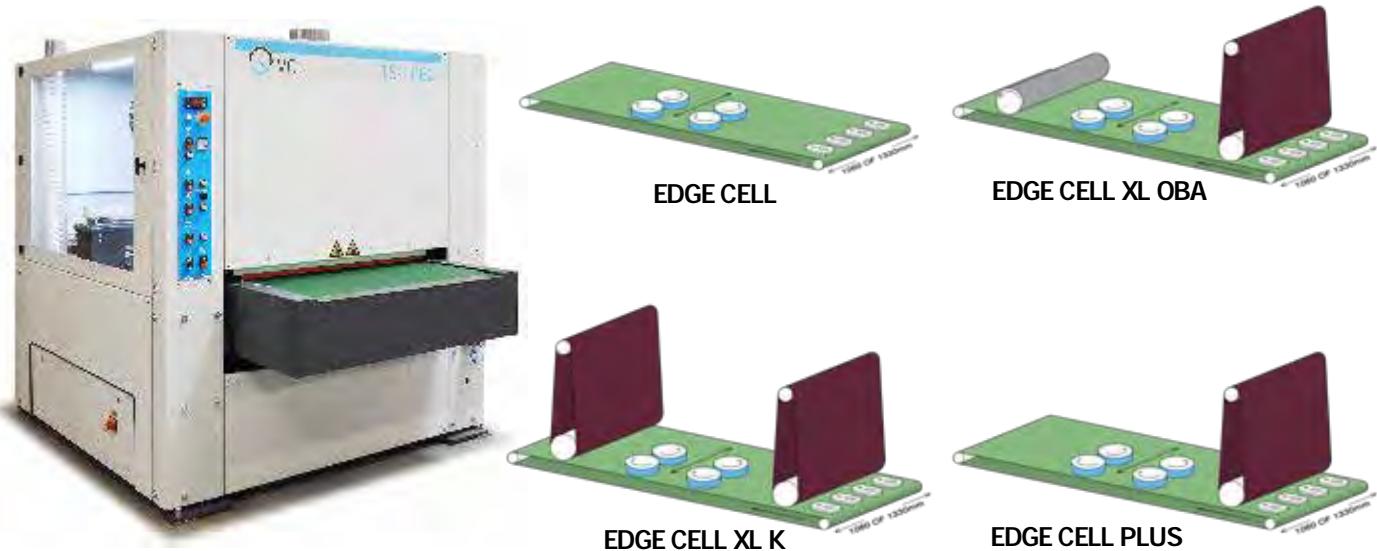
Compact machine for ultimate finishing and edge-rounding on parts up to 640mm wide. An abrasive belt in the first position is followed by options for either (or both) Top-down deburring discs or non-woven barrel brushes ensuring parts exit the machine in immaculate condition.

Working width	640mm
Workable material thickness	< 200mm
Motor	7.5kW (+5.5kW for barrel brush, 2 x 1.5kW for Top-down Brush)
Minimum length part	190mm (without magnetic track or vacuum)
Top-down brush type	Interleaved (non-woven + coated abrasive)
Conveyor speed	0.5 à 6m/min (with variable speed option)
Abrasive belt contact roller spec	122mm diameter, 70 shore, spirally grooved
Top-down brush spec	2 x 400mm diameter, 1 x clockwise, 1 x anti-clockwise
Barrel brush spec	200mm diameter x 650mm wide full non-woven
Grinding belt recommendation	3M 384F 120+ 650x1900mm



EDGE CELL SERIES – TS 1060 / 1330

Deburring / Edge Rounding / Finishing



Infinitely configurable machine for deburring, edge-rounding and finishing the Edge Cell series is available in either 1060mm or 1300mm wide and a suggestion of machine set-ups pictured above.

Adding a grinding belt with non-woven material in the last position will leave a flat, grained finish.

Machine width	TS 1060	TS 1330
Working width	1060mm	1330mm
Workable part thickness	0.5 à 150mm	0.5 à 150mm
Machine weight	2900kg	3800kg
Motor	3.5kW (belt) / 1.5kW (brushes)	11kW
Conveyor belt width	1060mm	1330mm
Conveyor speed	Variable 0.5-6M/min	0.5 à 150mm
Pinch rollers	Before and after each position	Before and after each position
Dimensions	2545x1980x2110mm	2545x2269x2110mm
Abrasive belt size	1060x1900mm	1330x1900mm
Recommended abrasive	3M 384F 120+ 1100x1900mm	3M 384F 120+ 1330x1900mm





Deburring, edge-rounding and graining all in one pass. This machine is suitable for machining stamped, laser-cut and plasma-cut parts including 3D profiles in stainless steel, aluminium, zinc, laser-foiled products and galvanised metals.

Working width	1060mm
Workable material thickness	< 200mm
Motor	7.5kW per belt (+5.5kW for rotary brushes)
Minimum length part	190mm (without magnetic track or vacuum)
Brush direction	2 x brushes clockwise, 2 x brushes anti-clockwise
Conveyor speed	0.3 à 6m/min
Abrasive belt contact roller spec	122mm diameter, 70 shore, spirally grooved
Abrasive belt size	1060x1900mm
Rotary brush dimensions	350mm diameter x 500mm length
Grinding belt recommendation	3M 384F 120+ 650x1900mm



MISTRAL AQUA WET DUST EXTRACTOR

Extraction unit for capital machines



TYPE 400



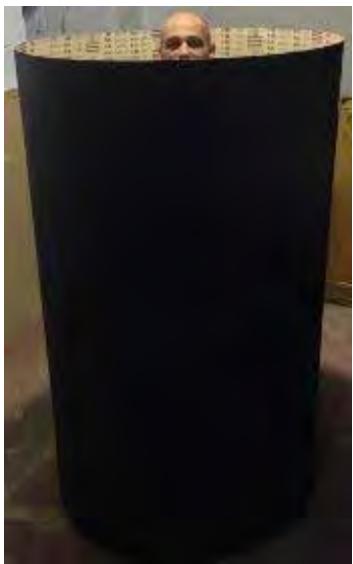
TYPE 200



Become a workplace safety pioneer by adding wet extraction for all your machines, not just those that process more volatile materials. The recent change in approach to fire suppression has led many to switch to wet extraction units for all metal processing machinery. The Mistral Aqua series has a small footprint and can be located very close to the required machine to avoid over-busy workspaces.

Mistral Aqua model	Extractor outlet	Motor kW	M3/H
Type 200-2,2	200mm	2.2	2200
Type 200-4	200mm	4	3100
Type 300-4	300mm	4	4300
Type 300-7.5	300mm	7.5	4900
Type 400-11	2 x 300mm	11	10000
Type 400-15	2 x 300mm	15	12000





We make belts for all wide-belt machine configurations

Cloth, Paper and ScotchBrite belts in any size (up to 1600mm wide) are manufactured at our plant in Bury, Lancashire. We promise high-quality negative tolerance belt joints that ensure a consistent finish on all components/sheets regardless of the material. Prices available on application. We endeavour to deliver any non-stock order in 3 to 5 working days.

Brand	Material	Grit	Width	Specification	MOQ
PAPER BELTS					
EKAMANT	EKA1000F	P40 - P800	Up to 1380mm	F-weight paper Alox	10
	ARKFO	P40 - P400	Up to 1380mm	F-weight paper Alox	10
	RKX	P40 - P400	Up to 1380mm	X-weight cloth Alox	5
CLOTH BELTS					
3M	384F	60+	Up to 1320mm	PSG Ceramic	5
		80+	Up to 1320mm	PSG Ceramic	5
		120+	Up to 1650mm	PSG Ceramic	5
		180+	Up to 1650mm	PSG Ceramic	5
3M	784F	60+	Up to 1650mm	PSG Ceramic	5
		80+	Up to 1650mm	PSG Ceramic	5
		120+	Up to 1320mm	PSG Ceramic	5
Starcke	141XP	P60	Up to 1650mm	100% Zirc	5
		P80	Up to 1650mm	100% Zirc	5
		P120	Up to 1650mm	100% Zirc	5
Starcke	341XP	P60	Up to 1650mm	Zirc / Alox Blend	5
		P80	Up to 1650mm	Zirc / Alox Blend	5
		P120	Up to 1650mm	Zirc / Alox Blend	5
DeerFOS	JG530	P180	Up to 1380mm	Alox Agglomerate	5
		P240	Up to 1380mm	Alox Agglomerate	5



The FINAIDS range of Rotary Machine Brushes

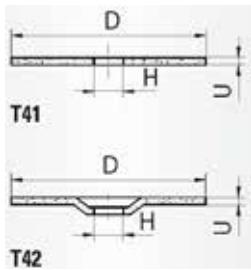
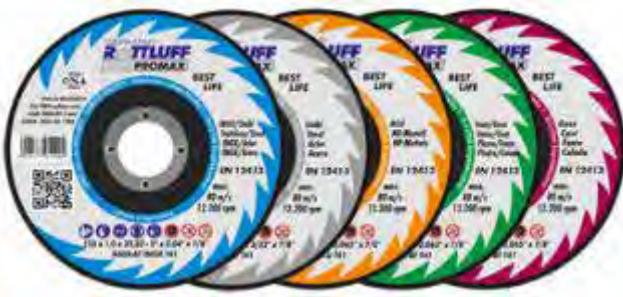
FINAIDS has worked in partnership with several European manufacturers to create a range of rotary brushes that include:

- Aluminium oxide brushes for traditional edge rounding
- Silicon carbide for hard metal processing
- Zirc blend for stainless steel
- 100% Zirc for food industry manufacturers (contamination-free grinding)
- Ceramic grain for deep scratch finish
- Precision-shaped grain for long life and contamination-free finishing with exceptional brush life

Grit	Size	Specification	MOQ
P120	250 x 250 x 43mm	Alox	1 set
P120	250 x 250 x 43mm	Silicon Carbide	1 set
P120	250 x 250 x 43mm	Zirc / Alox Blend	1 set
P120	250 x 250 x 43mm	100% Zirc	1 set
<hr/>			
P120	250x250x43mm	Purple Ceramic	1 set
<hr/>			
120+	250 x 250 x 43mm	PSG / Alox	1 set
120+	250 x 250 x 43mm	PSG	1 set

Alternative brush specifications available. Customised brushes can be manufactured if required.

Finishing Aids are distributors of the Rottluff range of cutting and grinding discs. All items are normally available and in stock. Please call your local branch for more information, technical assistance and quotations.



	Description	Quality	Variant	Ø D mm	Thickness U mm	Bore H mm	n max. (1/min)	Product-Number
NEW	T41 PROMAX	A60X-BF INOX	BEST LIFE	100	1,0	16,00	15.300	AT003000
NEW	T41 PROMAX	A60T-BF INOX	BEST SPEED	100	1,0	16,00	15.300	AT001634
NEW	T42 PROMAX	A60X-BF INOX	BEST LIFE	115	0,8	22,23	13.300	AT005301
	T42 PROMAX	A60T-BF INOX	BEST SPEED	115	0,8	22,23	13.300	AT004266
	T41 PROMAX	A60X-BF INOX	BEST LIFE	115	1,0	22,23	13.300	AT005841
NEW	T41 PROMAX	A60T-BF INOX	BEST SPEED	115	1,0	22,23	13.300	AT001655
NEW	T41 PROMAX	A46X-BF INOX	BEST LIFE	115	1,6	22,23	13.300	AT003346
	T42 PROMAX	A60X-BF INOX	BEST LIFE	125	0,8	22,23	12.200	AT005302
NEW	T42 PROMAX	A60T-BF INOX	BEST SPEED	125	0,8	22,23	12.200	AT005287
	T41 PROMAX	A60X-BF INOX	BEST LIFE	125	1,0	22,23	12.200	AT005842
NEW	T41 PROMAX	A60T-BF INOX	BEST SPEED	125	1,0	22,23	12.200	AT001685
	T41 PROMAX	A46X-BF INOX	BEST LIFE	125	1,6	22,23	12.200	AT003348
	T41 PROMAX	A36U-BF INOX	BEST LIFE	125	2,0	22,23	12.200	AT001687
	T42 PROMAX	A30U-BF INOX	BEST LIFE	125	2,5	22,23	12.200	AT001696
NEW	T41 PROMAX	A46X-BF INOX	BEST LIFE	150	1,6	22,23	10.200	AT003327
NEW	T42 PROMAX	A46X-BF INOX	BEST LIFE	180	1,6	22,23	8.500	AT005571
	T41 PROMAX	A36U-BF INOX	BEST LIFE	180	2,0	22,23	8.500	AT001743
	T41 PROMAX	A46X-BF INOX	BEST LIFE	230	1,9	22,23	6.600	AT005864
NEW	T42 PROMAX	A46X-BF INOX	BEST LIFE	230	1,9	22,23	6.600	AT005877
	T41 PROMAX	A36U-BF INOX	BEST LIFE	230	2,0	22,23	6.600	AT001782
NEW	T41 PROMAX	A30U-BF INOX	BEST LIFE	230	2,5	22,23	6.600	AT001786
NEW	T42 PROMAX	A30U-BF INOX	BEST LIFE	230	2,5	22,23	6.600	AT001791

A full range of backing pads and other accessories are available upon request. Please call your local branch for more information.





FINAIDS have worked in partnership with ARTIFEX for many years. Please call your local branch for further information, technical assistance and quotations.



ARTIFEX
Elastisches Schleifen und Polieren
Elastic bonded Abrasives

AX-O Hand Rubbing Blocks

All new Artifex elastic-bonded abrasive blocks in quality EK provide a clean, consistent finish, resist clogging and loading and are highly adaptable due to their elasticity. Principally designed for hand use, they may be used wet or dry on a wide variety of ferrous and non-ferrous metals for blending, smoothing, sharpening and other operations.



Fillet Weld Removing and Root Radius Polishing Wheels

Artifex polyurethane bonded wheels are a flexible, aggressive and long-lasting solution for fillet weld cleaning and root radius polishing. The wheels, in bonding EK, offer high stock removal whilst keeping the working surface cool and are capable of removing weld blue and discolouration leaving a bright, pre-polished finish at P240+ grit. These wheels are available in different grit sizes and hardness to suit your application. Please call your local branch for further information, technical assistance and quotations.



ARTIFEX
Elastisches Schleifen und Polieren
Elastic bonded Abrasives

Finishing Aids manufacture all sizes of portable, narrow and wide belts in a wide range of high-quality paper and cloth materials. Please call your local branch for further information, technical assistance and quotations.



ALUMINIUM OXIDE
ABRASIVE BELTS



Aluminium Oxide:

Width(s) mm	Length mm	Grit(s)	MOQ
3,6,10	305	40-400	50
3,6,10	330	40-400	50
3,6,12,19	457	40-400	50
3,6,12,19	480	40-400	50
3,6,12,19	520	40-400	50
3,6,12,19,25	533	40-400	50
3,6,12,19	540	40-400	50
3,6,12,19	610	40-400	50
25	760	40-400	10
40	820	40-400	10

Please note that minimum order quantities can vary for technical reasons. Please call your local branch for further information.



SUHNER UTG9-R Tube Polisher

Finishing Aids keeps all SUHNER UTG9-R Tube Polisher belts in stock. Orders placed before 3pm will be dispatched same day for next day delivery where possible.

Finishing Aids manufacture all sizes of portable, narrow and wide belts in a wide range of high-quality paper and cloth materials. Please call your local branch for further information, technical assistance and quotations.



Zirconium Oxide:

Width(s) mm	Length mm	Grit(s)	MOQ
3,6,10	305	36-120	50
3,6,10	330	36-120	50
3,6,12,19	457	36-120	50
3,6,12,19	480	36-120	50
3,6,12,19	520	36-120	50
3,6,12,19,25	533	36-120	50
3,6,12,19	540	36-120	50
3,6,12,19	610	36-120	50
25	760	36-120	10
40	820	36-120	10



Finishing Aids is not only a converter of abrasive products for a wide range of portable machinery but also provides pneumatic and solid rubber wheels, contact wheels and tapered cones. Please call your local branch for more information.



3M™ Trizact™ 237AA uses proprietary microreplication technology where micron-graded aluminium oxide particles are formed into tiny pyramids of abrasive mineral and then coated onto cloth. As these pyramids wear, fresh, sharp mineral is continually exposed to create a consistent, fine finish.



3M

Think consistency when you think 3M™ Trizact™ Abrasives. Featuring a micro-engineered surface of microreplicated structures, Trizact abrasives deliver more consistent finishes, higher cutting rates and cooler grinding and finishing temperatures than conventional abrasives. They start sharp and stay sharp, for more predictable finishes, lower reject rates, higher worker productivity and more consistent quality in your end products. Trizact abrasives are ideal for applications requiring fine finishes, such as stainless steel, chromium, nickel and cobalt-based materials.

Width(s) mm	Length mm	Grade	MOQ
3,6,10	305	A300 - A5	50
3,6,10	330	A300 - A5	50
3,6,12,19	457	A300 - A5	50
3,6,12,19	480	A300 - A5	50
3,6,12,19	520	A300 - A5	50
3,6,12,19,25	533	A300 - A5	50
3,6,12,19	540	A300 - A5	50
3,6,12,19	610	A300 - A5	50
25	760	A300 - A5	10
40	820	A300 - A5	10



Finishing Aids have supplied the metalworking industry with quality Dynabrade® products for over 20 years. Please email sales@finaids.com or burysales@finaids.com for a full quotation

The Finishing Aids range of abrasive flapdiscs caters for all requirements and ensures the right finish is obtained even under the most exacting conditions. To view the full range go to: www.finaids.com



FIBRE-GLASS BACKING

Code	Size (mm)	Grits	Abrasive	Max.rpm
75Z	115x22	P40-80	Zirconium	13,200
77Z	125x22	P40-80	Zirconium	12,000
76ZI (Tapered)	115x22	P40-80	Zirconium	13,200
78ZI (Tapered)	125x22	P40-80	Zirconium	12,000

TAF FIBRE-GLASS BACKING

Code	Size (mm)	Grits	Abrasive	Max.rpm
LVZ28/29	100x16	P40-120	Zirconium	15,000
LVZ34/38	115x22	P40-120	Zirconium	13,200
LVZ42/44	125x22	P40-120	Zirconium	12,000
LVZ66/69	180x22	P36-120	Zirconium	8,500



PLASTIC BACKING

Code	Size (mm)	Grits	Abrasive	Max.rpm
LNZ74	115x22	P40-120	Zirconium	11,000
47Z	115x22	P40-120	Zirconium	13,200


ALUMINOUS OXIDE

Code	Size	Grits	Abrasive	Max.rpm
43/A	110x22mm	P36-220	Alox	11,000
126/A	165x22mm	P24-220	Alox	6,800


ZIRCONIUM OXIDE

Code	Size	Grits	Abrasive	Max.rpm
61/Z	110x22mm	P36-120	Zirconium	11,000
114/Z	165x22mm	P36-120	Zirconium	6,800

SILICON CARBIDE

Code	Size	Grits	Abrasive	Max.rpm
43/CS	110x22mm	P60-320	Silicon Carbide	11,000
126/C	165x22mm	P60-320	Silicon Carbide	6,800



The Finishing Aids range of abrasive flapwheels caters for all requirements and ensures the right finish is obtained even under the most exacting conditions. The items below are only a part of our full range, further details upon request.



The FINAIDS® range of abrasive cloth flapwheels with bore are made from high quality aluminous oxide abrasive material bonded into a metal core. They have a wide variety of applications in surface finishing, sanding, graining, grinding and deburring throughout different industrial sectors. Their construction using radially positioned cloth flaps enables them to conform to a wide range of profiles. The flexibility of the abrasive cloth ensures an even finish across a large selection of work piece contours. Available in diameters from 100mm to 400mm, widths from 20mm to 75mm and grits from P40 to P320, they are ideally used at approximately 70% of the maximum speed shown.

Please note that wooden taper bores are only available in 165mm diameter.



Size (mm)	Grits	Max. rpm	Size (mm)	Grits	Max. rpm
100x30x26	P40-320	8,600	200x30x54	P40-320	4,300
100x50x26	P40-320	8,600	200x50x54	P40-320	4,300
165x25x54	P40-320	5,200	250x25x100	P40-320	3,400
165x25xT/BORE	P40-320	5,200	250x30x100	P40-230	3,400
165x30x54	P40-230	5,200	250x50x100	P40-320	3,400
165x50x54	P40-320	5,200	300x30x100	P40-320	2,850
165x50xT/BORE	P40-320	5,200	300x50x100	P40-230	2,850
200x20x54	P40-320	4,300	300x75x100	P40-320	2,850



SHAFT MOUNTED FLAPWHEELS



Size	Grits	Max.rpm	Size	Grits	Max.rpm
10x10x3mm	P40-320	27,500	40x25x6mm	P40-320	23,800
15x15x3mm	P40-320	27,500	40x30x6mm	P40-320	23,800
20x05x3mm	P40-320	38,200	50x10x6mm	P40-320	19,000
20x10x3mm	P40-320	38,200	50x15x6mm	P40-230	19,000
20x15x3mm	P40-230	38,200	50x20x6mm	P40-320	19,000
22x10x6mm	P40-320	38,200	50x25x6mm	P40-320	19,000
22x15x6mm	P40-320	38,200	50x30x6mm	P40-320	19,000
22x20x6mm	P40-320	38,200	60x10x6mm	P40-230	16,000
25x10x6mm	P40-320	38,200	60x15x6mm	P40-320	16,000
25x15x6mm	P40-230	38,200	60x20x6mm	P40-320	16,000
25x20x6mm	P40-320	38,200	60x25x6mm	P40-320	16,000
25x25x6mm	P40-320	38,200	60x30x6mm	P40-230	16,000
30x05x6mm	P40-320	31,800	60x40x6mm	P40-320	16,000
30x10x6mm	P40-320	31,800	60x50x6mm	P40-320	16,000
30x15x6mm	P40-230	31,800	80x15x6mm	P40-320	8,900
30x20x6mm	P40-320	31,800	80x20x6mm	P40-230	8,900
40x10x6mm	P40-320	23,800	80x30x6mm	P40-320	8,900
40x15x6mm	P40-320	23,800	80x40x6mm	P40-320	8,900
40x20x6mm	P40-320	23,800	80x50x6mm	P40-320	8,900

For optimum results shaft-mounted flapwheels are best used on pneumatic grinders for higher speeds & electric straight grinders for slower speeds





SIZE	GRADE	MAX RPM
30 x 30 x 6mm	A16	25,000 rpm
30 x 30 x 6mm	A30	25,000 rpm
30 x 30 x 6mm	A45	25,000 rpm
50 x 30 x 6mm	A16	15,000 rpm
50 x 30 x 6mm	A30	15,000 rpm
50 x 30 x 6mm	A45	15,000 rpm
80 x 30 x 6mm	A16	9,500 rpm
80 x 30 x 6mm	A30	9,500 rpm
80 x 30 x 6mm	A45	9,500 rpm

A16 Trizact® is approximately equal to P1200

A30 Trizact® is approximately equal to P600/800

A45 Trizact® is approximately equal to P400

Other sizes/grades available on request.

M.O.Q - 10 Flapwheels (mixed sizes/grits).

Did you know...?

Finishing Aids and Tools converts **3M Trizact®** Velcro-backed surface conditioning discs (up to 300mm dia.) and belts in any size up to 1320mm wide (segmented). Please call your local branch for more advice and information.





The scope of manufacture of Finishing Aids' abrasive spirobands is extensive. The stock sizes below represent a small proportion of the range. For special products, quotations and technical enquiries please call your local branch



Aluminous Oxide - Brown



Zirconium Oxide - Blue



3M Trizact® - Grey

ALUMINOUS OXIDE							
Size (mm)	Grit	Size (mm)	Grit	Size (mm)	Grit	Size (mm)	Grit
10x10	36 - 320	15x30	36 - 320	30x20	36 - 320	51x25	36 - 320
10x20		19x25		30x30		60x30	
13x10		22x20		38x25		75x30	
13x25		25x25		45x30		100x40	

ZIRCONIUM OXIDE							
Size (mm)	Grit	Size (mm)	Grit	Size (mm)	Grit	Size (mm)	Grit
10x10	36 - 120	15x30	36 - 120	30x20	36 - 120	51x25	36 - 320
10x20		19x25		30x30		60x30	
13x10		22x20		38x25		75x30	
13x25		25x25		45x30		100x40	

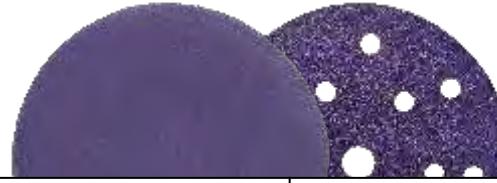
3M TRIZACT®					
Size (mm)	Grit	Size (mm)	Grit	Size (mm)	Grit
25x25	A65	38x25	A65	51x25	A65
25x25	A45	38x25	A45	51x25	A45
25x25	A30	38x25	A30	51x25	A30

Other specifications upon request

SPIROBAND HOLDERS			
Size (mm)	Size (mm)	Size (mm)	Size (mm)
10x10	15x30	30x20	51x25
10x20	19x25	30x30	60x30
13x10	22x20	38x25	75x30
13x25	25x25	45x30	100x40

FINCUT Purple Ceramic Orbital Sanding Discs

The FINCUT range of purple ceramic (among other materials) orbital sanding discs have been designed with economy in mind. A strong performer available at a market-beating price, the ceramic grain offers excellent cut-to-life ratios and covers a range of disc specifications.



Diameter	Hole Pattern	Grade	Backing
150mm	Plain, 15-hole	P60	Hook & Loop
150mm	Plain, 15-hole	P80	Hook & Loop
150mm	Plain, 15-hole	P120	Hook & Loop
150mm	Plain, 15-hole	P180	Hook & Loop
150mm	Plain, 15-hole	P240	Hook & Loop
150mm	Plain, 15-hole	P320	Hook & Loop
150mm	Plain, 15-hole	P400	Hook & Loop
150mm	Plain, 15-hole	P600	Hook & Loop
150mm	Plain, 15-hole	P800 - P2000	Hook & Loop

FINCUT Purple Ceramic Quick-Change Discs

The FINCUT range of purple ceramic (among other materials) quick-change discs have been designed with economy in mind. A strong performer available at a market-beating price, the ceramic grain offers excellent cut-to-life ratios and covers a range of disc specifications. The non-woven discs are a great addition to any tool-bag and allow the user to blend and finish in the smallest of areas in the workshop or on the road.

Diameter (mm)	Material	Grade	Backing
50, 75	Purple Ceramic	P36	Quick-change
50, 75	Purple Ceramic	P60	Quick-change
50, 75	Purple Ceramic	P80	Quick-change
50, 75	Purple Ceramic	P120	Quick-change
50, 75	Non-woven	ACRS, AMED, AVFN, SUFN	Quick-change





TF50 Economy Rolls:

Handy tear-off rolls of flexible, cloth-backed abrasive make light work of hard to reach places. Available in sizes varying in width and length – 25 to 300mm wide and 25m or 50m long – and available in 40, 50, 60, 80, 100, 120, 150, 180, 220, 240, 280, 320, 400, 500 and 800 grit. Suitable on ferrous and non-ferrous metal, wood and leather. Easy to cut to shape for use on orbital sanders. Use dry for best results.



3M CP-RL Scotch-Brite™ Rolls:

3M's famous non-woven material available in a range of sizes for tear-off applications. Excellent for producing a consistent brushed steel finish. Available in ACRS, AMED, AFIN and AVFN – 150mm x 10m rolls.

Finishing Aids have been a specialised abrasives distributor for nearly 20 years and stocks a wide range of the most popular products for machine and manual finishing. For more information, please call your local branch.



Finishing Aids have been associated with Norton products for nearly 20 years and both market and convert a wide range of the most popular products. Please call your local branch for more information, technical assistance and quotations.



Norton™ Vortex® Product Range

FINAIDS® stocks the Norton Vortex Rapid-Blend and Bear-Tex ranges including quick-release 50mm and 75mm high performance discs. Longer life, higher productivity and free-cutting characteristics ensure that Vortex can cut like an 80-grit flapdisc yet finish like an NEX 25F Rapid Finish Disc.



APPLICATION/GRIT RECOMMENDATION GUIDE

NORTON		MOST AGGRESSIVE					LEAST AGGRESSIVE		
		RAPID STRIP WHEELS	RAPID BLEND UNI-ILD WHEELS	SERIES 4000 & 1000 CONVOLUTE WHEELS	METAL FINISHING CONVOLUTE WHEELS	CLEAN & FINISH CONVOLUTE WHEELS	LIGHT FINISHING CONVOLUTE WHEELS	NON-WOVEN / INTERLEAF LAP WHEELS	
SCALE REMOVAL		BEST CHOICE							
STOCK REMOVAL			BEST CHOICE	2ND CHOICE					
HEAVY DEBURRING				BEST CHOICE	2ND CHOICE				
DECORATIVE FINISHING					BEST CHOICE	2ND CHOICE			
BLENDING				BEST CHOICE		2ND CHOICE			
CLEANING						2ND CHOICE	BEST CHOICE		
LIGHT DEBURRING				2ND CHOICE				BEST CHOICE	
LIGHT FINISHING				2ND CHOICE				BEST CHOICE	
POLISHING								BEST CHOICE	2ND CHOICE
BUFFING									BEST CHOICE



Abrasive impregnated non-woven material is normally used for blending scratches created by coated abrasive belts and discs.



Diameter (mm)	Hole	Grade	Max Speed (rpm)	Diameter (mm)
100	No Hole	ACRS, AMED, AFIN	18000	100
100	16mm	ACRS, AMED, AFIN	18000	100
115	No Hole	ACRS, AMED, AFIN	13000	115
115	22mm	ACRS, AMED, AFIN	13000	115
178	No Hole	ACRS, AMED, AFIN	6000	178
178	22mm	ACRS, AMED, AFIN	6000	178

3M EXL UNITISED WHEELS:

EXL Unitised products quickly and efficiently deburr, clean, blend and finish a wide variety of materials whilst maintaining dimensional integrity and improving surface quality. The products here are only a part of our full range, please contact us for further details and other specifications.



Size	Grade	Colour	Max. Rpm
152 x 25.4 x 25.4mm	7SFN	Light Grey	6,000 rpm
152 x 25.4 x 25.4mm	8SMED	Dark Grey	6,000 rpm
152 x 25.4 x 25.4mm	9SFN	Dark Grey	6,000 rpm
203 x 25.4 x 76.2mm	7SFN	Light Grey	4,500 rpm
203 x 25.4 x 76.2mm	8SMED	Dark Grey	4,500 rpm
203 x 25.4 x 76.2mm	9SFN	Dark Grey	4,500 rpm
203 x 50.8 x 76.2mm	7SFN	Light Grey	4,500 rpm
203 x 50.8 x 76.2mm	8SMED	Dark Grey	4,500 rpm
203 x 50.8 x 76.2mm	9SFN	Dark Grey	4,500 rpm

Manual finishing and blending is ideally suited for the range of FinWeb non-woven handpads. They are an ideal solution for finishing awkward to reach areas, matching other mechanical finishes or simply deburring materials by hand.



Abrasive Handpads:

FINWEB hand pads are made of non-woven nylon web impregnated with abrasive grain and resin. A variety of abrasives in different grit sizes give optimum solutions to any manual finishing operation. FINWEB hand pads are non-loading, non-rusting, waterproof and solvent resistant! Typical applications include light to heavy-duty cleaning, deburring, blending, graining and polishing. Colour coded for easy ordering, these products are all manufactured in a standard 150x230mm size for use by hand or in a designated holder.

Code	Colour	Application	Size	MOQ
ACRS	Brown	Heavy Duty	150x230mm	10
SMED	Black	Silicon Carbide	150x230mm	10
AFIN	Green	General Purpose	150x230mm	10
AVFN	Red	Standard	150x230mm	10



Abrasive Lapmops:

Grit impregnated non-woven material used for brush finishing stainless steel and other materials. The products here are only a part of the full range, please contact your local branch for further information, technical assistance and quotations.

Size	Code	Colour	Application
100mm & 150mm x 1 - 7 Folds	S/C SMED	Black	Silicon Carbide
100mm & 150mm x 1 - 7 Folds	H/D ACRS	Brown	Heavy Duty
100mm & 150mm x 1 - 7 Folds	G/P AFIN	Green	General Purpose
100mm & 150mm x 1 - 7 Folds	STD AVFN	Red	Standard

The FINAIDS range of flapwheels covers all aspects of angle polishing from coated abrasives to non-woven and interleaved. Please call your local branch for further information, technical assistance and quotations.



Alox Keyway Flapwheels for PTX

Aluminous Oxide flapwheels designed to fit PTX machines like the Fein WPO (pg 21) or the Suhner UPK 5-R, these flexible wheels are ideal for graining large working areas.

For use with a keyway arbor, these wheels will clean and grain stainless steel and non-ferrous metals at low pressure with minimal hand-arm vibration levels. Available in grit sizes P40, 60, 80, 120 and P240 and ex. stock!

Non-woven Keyway Flapbrushes for PTX

Full non-woven (similar to ScotchBrite) flapwheels designed to fit PTX machines like the Fein WPO (pg 19) or the Suhner UPK 5-R, these flexible wheels are ideal for satin finishing large working areas.

For use with a keyway arbor, these wheels will leave a satin (brushed) finish on stainless steel and non-ferrous metals with minimal stock removal. Available in ACRS, AMED and AVFN and ex. stock!



Interleaved Keyway Flapbrushes for PTX

New to the Finaids range, the Interleaved Keyway Flapbrush is ideal for all-purpose work on large areas providing excellent stock removal but also leaving a grained, non-woven finish to remove any unnecessary processes thanks to the mix of Aluminous Oxide coated abrasive cloth and non-woven material.

For use with a keyway arbor. Available in P40/ACRS, P60/ACRS, P80/AMED, P120/AVFN.



- Suitable for use in both cordless and corded drills, straight grinders, and flexible shaft machines
- Lightweight, high-density foam prevents operator fatigue whilst preserving the life of the drum
- Full range of belts available to suit every application and workpiece material
- Discount available for bulk quantities



Material	Size	Available Grits	Belt type	Application
784F	60x405mm	36+, 60+, 80+, 120+	100% PSG	Metalworking
384F	60x405mm	36+, 60+, 80+, 120+	PSG* / Alox	All-rounder
777F	60x405mm	P40, P60, P80, P120	Ceramic	All-rounder
Scotchbrite™	60x405mm	ACRS, AMED, AVFN	Non-woven	Grained Metal

*PSG = Precision Shaped Grain



Material	Size	Available Grits	Belt type	Application
341XP	60x405mm	P40, P60, P80, P120	Zirc/Alox mix	All-rounder
641XP	60x405mm	P40, P60, P80, P120	Alox	All-rounder
062XP	60x405mm	P40, P60, P80, P120	Ceramic	Metalworking



Which 3M Fibre Disc is best for the job?

Application	Fibre disc	Back-up pad hardness
Cleaning Scale removal		Soft High flexibility
Small weld removal on flat		Soft High flexibility
Light weld removal on edges		Semi-flex Medium flexibility
Thick weld removal on flat		Medium/hard and ribbed Low flexibility
Edge grinding Heavy weld removal		Hard and ribbed Low flexibility

787C

Part no.	Diameter	Arbour	Grade	Max. RPM	Box/units	Box/case	MOQ
89729	100mm	16mm	36+	15,200	25	4	100
89733	100mm	16mm	60+	15,200	25	4	100
89737	100mm	16mm	80+	15,200	25	4	100
89741	100mm	16mm	120+	15,200	25	4	100
89730	115mm	22mm	36+	13,200	25	4	100
89734	115mm	22mm	60+	13,200	25	4	100
89738	115mm	22mm	80+	13,200	25	4	100
89742	115mm	22mm	120+	13,200	25	4	100
89731	125mm	22mm	36+	12,000	25	4	100
89735	125mm	22mm	60+	12,000	25	4	100
89739	125mm	22mm	80+	12,000	25	4	100
89743	125mm	22mm	120+	12,000	25	4	100
89732	180mm	22mm	36+	8,500	25	4	100
89736	180mm	22mm	60+	8,500	25	4	100
89740	180mm	22mm	80+	8,500	25	4	100
89744	180mm	22mm	120+	8,500	25	4	100

987C

Part no.	Diameter	Arbour	Grade	Max. RPM	Box/units	Box/case	MOQ
27772	100mm	16mm	36+	15,200	25	4	100
27773	100mm	16mm	60+	15,200	25	4	100
27774	100mm	16mm	80+	15,200	25	4	100
27619	115mm	22mm	36+	13,300	25	4	100
27645	115mm	22mm	60+	13,300	25	4	100
27649	115mm	22mm	80+	13,300	25	4	100
27618	125mm	22mm	36+	12,000	25	4	100
27646	125mm	22mm	60+	12,000	25	4	100
27650	125mm	22mm	80+	12,000	25	4	100
27744	180mm	22mm	36+	8,600	25	4	100
27742	180mm	22mm	60+	8,600	25	4	100
27743	180mm	22mm	80+	8,600	25	4	100

FINAIDS have been sole agents of EKAMANT products in the UK for over 30 years. In addition to boxed products, we also produce wide abrasive belts in EKAMANT paper backed materials.

Please call your local branch for further information, technical assistance and quotations.

RKEO / RKEOV Alox Orbital Sanding Discs

RKEO is a general-purpose product suitable for a wide range of applications and materials. The efficient and durable aluminium oxide grit together with the robust E-paper backing enables high material removal rate in combination with high surface finish in all grit ranges.



Diameter (mm)	Hole Pattern	Grade	Backing
150	Plain, 6-Hole, 8-Hole, Multi-hole	P60	Plain, Hook & Loop
150	Plain, 6-Hole, 8-Hole, Multi-hole	P80	Plain, Hook & Loop
150	Plain, 6-Hole, 8-Hole, Multi-hole	P120	Plain, Hook & Loop
150	Plain, 6-Hole, 8-Hole, Multi-hole	P180	Plain, Hook & Loop
150	Plain, 6-Hole, 8-Hole, Multi-hole	P240	Plain, Hook & Loop

EKA 5000 V Orbital Sanding Discs

EKA 5000 is a strong abrasive made with paper backing. The sharp aluminium oxide together with smooth stearate makes the product greatly suited for most kinds of wood applications and light metals. EKA 5000 is used from aggressive sanding in the beginning of the process and all the way to the fine sanding for the finish. The product is applied with stearate from P80 to reduce the clogging and increasing the lifetime.



Diameter (mm)	Hole Pattern	Grade	Backing
150	Plain, 6-Hole, 8-Hole, Multi-hole	P80	Hook & Loop
150	Plain, 6-Hole, 8-Hole, Multi-hole	P120	Hook & Loop
150	Plain, 6-Hole, 8-Hole, Multi-hole	P180	Hook & Loop
150	Plain, 6-Hole, 8-Hole, Multi-hole	P240	Hook & Loop
150	Plain, 6-Hole, 8-Hole, Multi-hole	P320	Hook & Loop
150	Plain, 6-Hole, 8-Hole, Multi-hole	P400	Hook & Loop
150	Plain, 6-Hole, 8-Hole, Multi-hole	P600	Hook & Loop



A supporting pricelist will be supplied with this brochure for the below items usually available for next day delivery ex stock from both FINAIDS branches. For more information, technical assistance or quotations please contact your local FINAIDS branch.

3M 987C 115 x 22mm



115 x 22 P36+	See pricelist
115 x 22 P60+	See pricelist
180 x 22 P36+	See pricelist
180 x 22 P60+	See pricelist

SIA 4570 115 x 22mm



115 x 22 P36	See pricelist
115 x 22 P60	See pricelist
115 x 22 P80	See pricelist
115 x 22 P120	See pricelist

TAF Zoom 75/76Z 115 x 22mm



115 x 22 Z40	See pricelist
115 x 22 Z60	See pricelist
115 x 22 Z80	See pricelist
115 x 22 (tapered)	See pricelist

Rottluff Cutting and Grinding



115 x 1 x 22	See pricelist
115 x 6.5 x 22	See pricelist
180 x 1.9 x 22	See pricelist
180 x 6 x 22	See pricelist

PTX Alox Flapbrush



100 x 100 x 19.1	
P60	See pricelist
P120	See pricelist
P240	See pricelist

Surface Conditioning Discs 100mm



ACRS	See pricelist
AMED	See pricelist
AVFN	See pricelist
Available in 100 and 115mm with or without hole	

PTX Interleaved Flapbrush



110 x 100 x 19	
P60 / ACRS	See pricelist
P80 / AMED	See pricelist
P150 / AVFN	See pricelist

PTX Surface Conditioning Flapbrush



110 x 100 x 19.1	
ACRS	See pricelist
AMED	See pricelist
AVFN	See pricelist

Finishing Aids' range of polishing mops and compounds ensure the right product for every application. Please call your local branch for further information, technical assistance and quotations.



Standard and Close-Stitched Mops

Superb for general purpose and heavy duty polishing where stiffness of mop is required. Finishing Aids' white close-stitched mops are made from 100% soft white cotton. Dress with polishing compound such as Lustre or 2630 for single stage polishing or use to cut with harder polishing compounds like 2000D.



Sisal and Impregnated Mops

FINAIDS stocks high quality, UK manufactured close-stitched sisal mops in both plain and impregnated specifications. Sisal fibres sandwiched between calico cloth make up each section, which are then spirally stitched. A sisal mop is more aggressive than a standard stitched mop. Combined with a compound the sisal mop has a fast-cutting action and removes scratches left by abrasives or grinding marks.



Polishing Compounds

Polishing compounds are used with abrasive belts, mops and flexible grinding products. They greatly reduce burning and, particularly for materials such as aluminium, back transfer of metal particles onto the grinding belts. This increases belt life and improves grinding performance. They are available as solid bars for direct and accurate application. Finishing Aids stocks a variety of compounds like Blau-R, Lustre, Lea Compound, Hyfin, Carbrax, 2000D and 2464 Cut and Colour.



Universal Polishing and Graining Machine Kit

Machine features:

- Variable Speed: 1200 to 3700 rpm
- Electronic 1200-watt motor
- Starting current limiter
- Current overload protection
- Tachogenerator
- Right-angle adaptor
- Available in 240v and 110v

FINAIDS® High quality coated abrasive cloth rollers 100mm FINAIDS®

FINAIDS® Interleaved abrasive satinising rollers 100mm

Ideal for all stainless-steel applications



Optional taper cone for use with:
Sisal stitched polishing mops
Cotton stitched & loose-fold polishing mops
3M™ Scotch-Brite™ lap mops
FINAIDS® range of polishing compounds

Optional pneumatic tyre for use with:

- TZ59 Zirconium Oxide Belts for economical finishing
- 3M™ 777F Cubitron™ Belts for grinding and pre-finishing
- 3M™ Trizact™ & CF-Trizact™ for superior performance
- 3M™ Scotch-Brite™ for blending and satinising

Support arm and protective guard included as standard



Finishing Aids and Tools Ltd have supplied the industrial market with surface finishing and polishing abrasives since 1955

[About FINAIDS](#)

[Contact Us](#)

Excellence in manufacturing

www.finaids.com

FINAIDS is proud to announce the launch of its revamped website [www.finaids.com], showcasing a modern design and improved functionality. The new site serves as a comprehensive hub for professionals in the surface finishing industry, offering detailed product information, technical resources, and a user-friendly interface.



youtube.com/@finaids

Complementing its digital expansion, FINAIDS has launched a dedicated YouTube channel showcasing its products, application techniques and success stories. The channel aims to offer a visual and interactive platform for customers to explore the diverse range of surface finishing solutions provided by FINAIDS.

linkedin.com/finaids

In line with its commitment to professional networking, FINAIDS has increased its activity on LinkedIn, fostering connections with industry experts, clients and partners. FINAIDS is now actively sharing updates, industry news, and thought leadership content to create a vibrant and engaged community on the platform.





Finishing Aids and Tools Ltd



Southern Branch and Head Quarters

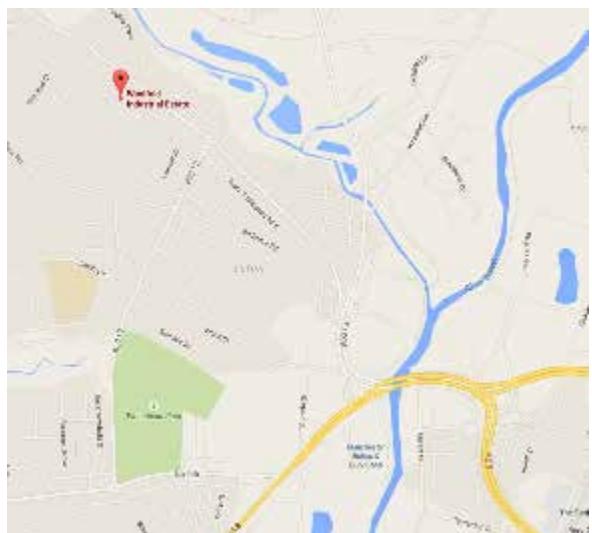
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